### 101/151/201 KDK STYLE

**TURNING & FACING HOLDER**

- Interchangeable with KDK same series tool holders
- No. 101 is for KDK-100 quick change tool posts
- No. 151 is for KDK-150 quick change tool posts
- All working parts are hardened and ground

<table>
<thead>
<tr>
<th>Holder No.</th>
<th>Tool Bit Cap.</th>
<th>Lathe Swing</th>
<th>Part Number</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>101</td>
<td>1/2&quot;</td>
<td>12-16&quot;</td>
<td>KDK-101</td>
<td>$47.00</td>
</tr>
<tr>
<td>151</td>
<td>5/8&quot;</td>
<td>15-18&quot;</td>
<td>KDK-151</td>
<td>$58.00</td>
</tr>
</tbody>
</table>

### 102/152/202 KDK STYLE

**THREADING & FACING HOLDER**

- Interchangeable with KDK same series tool holders
- No. 102 is for KDK-100 quick change tool posts
- No. 152 is for KDK-150 quick change tool posts
- All working parts are hardened and ground

<table>
<thead>
<tr>
<th>Holder No.</th>
<th>Tool Bit Cap.</th>
<th>Lathe Swing</th>
<th>Part Number</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>102</td>
<td>1/2&quot;</td>
<td>12-16&quot;</td>
<td>KDK-102</td>
<td>$62.00</td>
</tr>
<tr>
<td>152</td>
<td>5/8&quot;</td>
<td>15-18&quot;</td>
<td>KDK-152</td>
<td>$83.00</td>
</tr>
</tbody>
</table>

### 103/153/203 KDK STYLE

**EXTENSION TURNING BAR HOLDER**

- Interchangeable with KDK same series tool holders
- No. 103 is for KDK-100 quick change tool posts
- No. 153 is for KDK-150 quick change tool posts
- All working parts are hardened and ground

<table>
<thead>
<tr>
<th>Holder No.</th>
<th>Tool Bit Cap.</th>
<th>Lathe Swing</th>
<th>Part Number</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>103</td>
<td>3/4&quot;</td>
<td>15-18&quot;</td>
<td>KDK-103</td>
<td>$89.00</td>
</tr>
<tr>
<td>153</td>
<td>3/4&quot;</td>
<td>18-24&quot;</td>
<td>KDK-153</td>
<td>$96.00</td>
</tr>
</tbody>
</table>

### 104/154/204 KDK STYLE

**PARTING BAR HOLDER**

- Interchangeable with KDK same series tool holders
- No. 104 is for KDK-100 quick change tool posts
- No. 154 is for KDK-150 quick change tool posts
- All working parts are hardened and ground

<table>
<thead>
<tr>
<th>Holder No.</th>
<th>Boring Bar Cap.</th>
<th>Lathe Swing</th>
<th>Part Number</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>104</td>
<td>1&quot; hole</td>
<td>12-16&quot;</td>
<td>KDK-104</td>
<td>$86.00</td>
</tr>
<tr>
<td>154</td>
<td>1-1/4&quot; hole</td>
<td>15-18&quot;</td>
<td>KDK-154</td>
<td>$92.00</td>
</tr>
<tr>
<td>204</td>
<td>1-1/2&quot; hole</td>
<td>18-24&quot;</td>
<td>KDK-204</td>
<td>$125.00</td>
</tr>
</tbody>
</table>

### 119 KDK STYLE

**5C COLLET HOLDERS**

- Interchangeable with KDK same series tool holders
- No. 119 is for KDK-100/150 quick change tool posts
- For lathes having 1" center height or more
- All working parts are hardened and ground
- Includes spanner wrench and lock ring

<table>
<thead>
<tr>
<th>Holder No.</th>
<th>Part Number</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>119</td>
<td>KDK-119</td>
<td>$84.46</td>
</tr>
</tbody>
</table>
Tool Post Drill Chuck

Part # EDGE-41000
$99.99 ea

Tool Post Indicator

Part # EDGE-42000
$49.99 ea

QUADRA INDEX TOOL POST SETS

- Absolute zero backlash
- Four quick change tool holders locked simultaneously
- The Quadra offers repetitive accuracy within millionths.
- New patented locking system eliminates the traditional worm gear and gib which are the most affected by wear and tear.
- First Time Buyers Set includes 1 tool post and 4 holders.
- Includes 1 square shank tool, 1 boring bar, 1 cut-off blade, 1 internal threading bar, and 4 inserts

NEW ITEM!

Tool Post Indicator

Part # EDGE-42000
$49.99 ea

Call Us Or Visit Our Website For Our Complete Selection!

2019-20 MASTER CATALOG

431
QUICK CHANGE TOOL POST HOLDERS

**TURNING & FACING HOLDER**

**No. 1**
For turning & facing with high speed or carbide square shank tools.

<table>
<thead>
<tr>
<th>A</th>
<th>B</th>
<th>C</th>
<th>Desc. SDN</th>
<th>QITP</th>
<th>Part Number</th>
<th>Price</th>
<th>QITP</th>
<th>Part Number</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>370</td>
<td>600</td>
<td>2.75</td>
<td>0036A-1</td>
<td>D19120</td>
<td>$85.86</td>
<td>QITP51-2</td>
<td>D81010</td>
<td>$81.26</td>
<td></td>
</tr>
<tr>
<td>407</td>
<td>625</td>
<td>3.25</td>
<td>0036A-1</td>
<td>D19120</td>
<td>$85.86</td>
<td>QITP51-2</td>
<td>D81010</td>
<td>$81.26</td>
<td></td>
</tr>
<tr>
<td>520</td>
<td>750</td>
<td>3.75</td>
<td>0036A-1</td>
<td>D19140</td>
<td>$96.40</td>
<td>QITP51-2</td>
<td>D81020</td>
<td>$92.80</td>
<td></td>
</tr>
<tr>
<td>630</td>
<td>800</td>
<td>4.25</td>
<td>0036A-1</td>
<td>D19160</td>
<td>$107.02</td>
<td>QITP51-2</td>
<td>D81030</td>
<td>$103.42</td>
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<tr>
<td>730</td>
<td>900</td>
<td>5.00</td>
<td>0036A-1</td>
<td>D19180</td>
<td>$117.64</td>
<td>QITP51-2</td>
<td>D81040</td>
<td>$114.04</td>
<td></td>
</tr>
</tbody>
</table>

**TURNING, FACING & BORING HOLDER**

**No. 2**
For turning & facing with high speed or square shank tool, plus a "V" groove for holding a boring bar.

<table>
<thead>
<tr>
<th>A</th>
<th>B</th>
<th>C</th>
<th>Desc. SDN</th>
<th>QITP</th>
<th>Part Number</th>
<th>Price</th>
<th>QITP</th>
<th>Part Number</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>375</td>
<td>600</td>
<td>2.75</td>
<td>0036A-2</td>
<td>D19125</td>
<td>$81.30</td>
<td>QITP51-2</td>
<td>D81015</td>
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<tr>
<td>407</td>
<td>625</td>
<td>3.25</td>
<td>0036A-2</td>
<td>D19145</td>
<td>$92.82</td>
<td>QITP51-2</td>
<td>D81025</td>
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<tr>
<td>520</td>
<td>750</td>
<td>3.75</td>
<td>0036A-2</td>
<td>D19165</td>
<td>$103.34</td>
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<td>D81035</td>
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<tr>
<td>630</td>
<td>800</td>
<td>4.25</td>
<td>0036A-2</td>
<td>D19185</td>
<td>$113.87</td>
<td>QITP51-2</td>
<td>D81045</td>
<td>$110.27</td>
<td></td>
</tr>
</tbody>
</table>

**HIGH SPEED & CARBIDE COMBINATION CUTOFF HOLDER**

**No. 7-71C**
For High Speed and DorCut True Grip blades. Gives flax, rigidity & performance in cutting & facing grooving. The taper lock system & double height adjustment make it reversible for extended center height range.

<table>
<thead>
<tr>
<th>A</th>
<th>B</th>
<th>C</th>
<th>Desc. SDN</th>
<th>QITP</th>
<th>Part Number</th>
<th>Price</th>
<th>QITP</th>
<th>Part Number</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>50.00</td>
<td>190.00</td>
<td>0.750</td>
<td>0036A-7-71C</td>
<td>D19120</td>
<td>$121.98</td>
<td>QITP51-2</td>
<td>D81010</td>
<td>$118.38</td>
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</tr>
<tr>
<td>50.00</td>
<td>190.00</td>
<td>1.000</td>
<td>0036A-7-71C</td>
<td>D19130</td>
<td>$133.50</td>
<td>QITP51-2</td>
<td>D81020</td>
<td>$130.90</td>
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<tr>
<td>50.00</td>
<td>190.00</td>
<td>1.250</td>
<td>0036A-7-71C</td>
<td>D19140</td>
<td>$145.02</td>
<td>QITP51-2</td>
<td>D81030</td>
<td>$142.42</td>
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<tr>
<td>50.00</td>
<td>190.00</td>
<td>1.500</td>
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<td>$156.54</td>
<td>QITP51-2</td>
<td>D81040</td>
<td>$154.04</td>
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</table>

**INDEXABLE DRILLS**

**NO. 881**

<table>
<thead>
<tr>
<th>CH</th>
<th>Insert</th>
<th>Desc. SDN</th>
<th>QITP</th>
<th>Part Number</th>
<th>Price</th>
<th>QITP</th>
<th>Part Number</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.000</td>
<td>TNMC-32</td>
<td>0036A-881</td>
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<td>$230.74</td>
<td>QITP51-2</td>
<td>D810120</td>
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<tr>
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<td>TNMC-32</td>
<td>0036B-881</td>
<td>D19132</td>
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<td>D810232</td>
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<tr>
<td>1.000</td>
<td>TNMC-32</td>
<td>0046A-881</td>
<td>D19140</td>
<td>$253.80</td>
<td>QITP51-2</td>
<td>D810340</td>
<td>$251.20</td>
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</tbody>
</table>

**REDUCER BUSHINGS**

<table>
<thead>
<tr>
<th>No. 4 Holder Style</th>
<th>O.D.</th>
<th>I.D.</th>
<th>Part Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>3/8&quot;-40 Tap</td>
<td>0.75</td>
<td>0.50</td>
<td>D192710</td>
</tr>
<tr>
<td>5/16-18 Tap</td>
<td>1.00</td>
<td>0.75</td>
<td>D192750</td>
</tr>
<tr>
<td>8-32 Tap</td>
<td>1.25</td>
<td>1.00</td>
<td>D192810</td>
</tr>
</tbody>
</table>

**WEIGHT & SAFETY**

**NO. 933**
Made in the USA

Call Us Today For All Of Your Machine Tool Needs!

**2019-20 MASTER CATALOG**
**QUICK CHANGE TOOL POSTS**

**QUICK CHANGE TOOL POST & SETS**

- Takes only seconds to change tools
- Rugged-no chatter or vibration
- No time wasted with shims
- Unlimited versatility
- Safe and easy to operate
- Speed your lathe operations up to 90%

**SETS INCLUDE:**
- 1 Tool Post
- #1: Turning and facing holder
- #2: Boring, turning and facing holder
- #4D: Boring bar holder
- #7: Universal parting (part-off) blade holder

**INDIVIDUAL QUICK CHANGE TOOL POSTS**

<table>
<thead>
<tr>
<th>Series</th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>E</th>
<th>F</th>
<th>Tool Post</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>AXA</td>
<td>2-1/2</td>
<td>3-7/8</td>
<td>2-1/4</td>
<td>9/16</td>
<td>1-3/8</td>
<td>4-11/16</td>
<td>ALOR-AXA</td>
<td>$357.00</td>
</tr>
<tr>
<td>BXA</td>
<td>3</td>
<td>5-5/8</td>
<td>2-3/4</td>
<td>1/2</td>
<td>1-3/8</td>
<td>5-15/16</td>
<td>ALOR-BXA</td>
<td>$424.00</td>
</tr>
<tr>
<td>CXA</td>
<td>3-1/2</td>
<td>5-1/8</td>
<td>3/4</td>
<td>7/8</td>
<td>1-7/8</td>
<td>7-15/16</td>
<td>ALOR-CXA</td>
<td>$580.00</td>
</tr>
<tr>
<td>DA</td>
<td>4</td>
<td>7-15/16</td>
<td>3-3/4</td>
<td>1-1/4</td>
<td>1-1/4</td>
<td>5-13/16</td>
<td>ALOR-DA</td>
<td>$748.00</td>
</tr>
<tr>
<td>EA</td>
<td>5</td>
<td>9-1/4</td>
<td>4-5/8</td>
<td>1</td>
<td>2-1/4</td>
<td>7-19/32</td>
<td>ALOR-EA</td>
<td>$1,052.00</td>
</tr>
</tbody>
</table>

**SUPER-PRECISION INTRO-PRO SETS**

Precision engineered to ensure repetitive accuracy. Advanced design provides built-in quick tool changing, versatility with positive rigidity to meet the most exacting working tolerances. Quickly and easily installed on any engine lathe, bench or CNC lathe for a wide range of operations—from fine precision work to heavy-duty cutting.

<table>
<thead>
<tr>
<th>Series</th>
<th>AXA</th>
<th>BXA</th>
<th>CXA</th>
<th>CA</th>
<th>DA</th>
<th>EA</th>
</tr>
</thead>
<tbody>
<tr>
<td>Part Number</td>
<td>ALOR-1-IP</td>
<td>ALOR-2-IP</td>
<td>ALOR-3-IP</td>
<td>ALOR-4-IP</td>
<td>ALOR-5-IP</td>
<td>ALOR-6-IP</td>
</tr>
<tr>
<td>Set Price</td>
<td>$454.10</td>
<td>$548.15</td>
<td>$733.00</td>
<td>$916.00</td>
<td>$1,303.00</td>
<td>$2,064.00</td>
</tr>
</tbody>
</table>

**7 PIECE TOOL POST AND HOLDERS SET**

- Save by buying the set
- All sets include tool post and custom T-bolt
- T-bolts sold separately
- Tool holders included
- Tool Post also included in set

<table>
<thead>
<tr>
<th>Series</th>
<th>AXA</th>
<th>BXA</th>
<th>CXA</th>
<th>CA</th>
<th>DA</th>
<th>EA</th>
</tr>
</thead>
<tbody>
<tr>
<td>Part Number</td>
<td>ALOR-1-SET</td>
<td>ALOR-2-SET</td>
<td>ALOR-3-SET</td>
<td>ALOR-4-SET</td>
<td>ALOR-5-SET</td>
<td>ALOR-6-SET</td>
</tr>
<tr>
<td>Set Price</td>
<td>$994.00</td>
<td>$1,040.00</td>
<td>$1,378.00</td>
<td>$1,505.00</td>
<td>$2,103.00</td>
<td>$3,342.00</td>
</tr>
</tbody>
</table>

**Call Us Or Visit Our Website For Our Complete Selection!**

2019-20 MASTER CATALOG 433
#1 TURNING & FACING HOLDERS
- Takes various sizes of bits
- Turning and facing tools can be locked in together
- Saves time and labor when changing operations.

#2 BORING, TURNING & FACING HOLDERS
- "V" groove holds round shank boring bars and tools as well as square tool bits

#4D BORING BAR HOLDER
- Precision ground bore & split clamping design
- Provides excellent clamping pressure
- Optional bushings available to accommodate different tool diameters

#7 UNIVERSAL PARTING BLADE HOLDER
- Designed for high rigidity under heavy duty conditions
- Enables cut-off close to chuck
- "V" groove holds round shank boring bars
- Absence of vibration prevents breaking blades

#71 CUT-OFF & GROOVING HOLDER
- Designed for high rigidity under heavy duty conditions
  - Simple blade position adjustment
  - Can lock boring or turning tools as well as square tool bits
  - "V" groove holds round shank boring bars

#8 THREADING HOLDER
This universal threading holder comes with an interchangeable high speed threading blade which has two cutting edges. You may now reverse your spindle and cut a thread without fear of hitting shoulders. Holders supplied with blade as follows: AXA-P10, BXA/CXA-P6, CA/DA/EA-P4.

BLADE WIDTHS
- Series
- BLADE WIDTHS

#60° High Speed Threading Blades
- 4 or more TPI
- 6 or more TPI
- 10 or more TPI

Call Us Today For All Of Your Machine Tool Needs!

2019-20 MASTER CATALOG

434
QUICK-CHANGE TOOL POSTS & HOLDERS

QUICK CHANGE TOOL POST/HOLDER SETS

PISTON & WEDGE STYLE

- Select either piston or wedge style
- Precision engineered to assure repetitive accuracy
- Wedge-type tool post has 0.0001” repeatability
- Piston-type tool post has 0.0002” repeatability
- Each set consists of one toolpost and 5 holders, one of each style No. 1, No. 2, No. 4, No. 7 and No. 10

Toolholder Styles
- No. 1: Turning and facing holder
- No. 2: Turning, boring, and facing holder
- No. 4: Heavy-duty boring bar holder
- No. 7: Universal parting (part-off) blade holder
- No. 10: Knurling, turning and facing holder

Both piston and wedge style quick change tool posts are precision engineered to assure repetitive accuracy. Advanced design provides built-in quick tool changing versatility with positive rigidity to meet the most exacting standards. Quality engineering, designed for either piston or turn style, allows versatile use on any engine, turret or bench lathe. Both accept the same series toolholders, and are interchangeable with Aloris, Dorian and DTM Tooling.

QUICK CHANGE TOOL POSTS

PISTON OR WEDGE TYPE

Both piston and wedge style quick change tool posts are precision engineered to assure repetitive accuracy. Advanced design provides built-in quick tool changing versatility with positive rigidity to meet the most exacting standards. Quality engineering allows versatile use on any engine, turret or bench lathe. Both accept the same series toolholders, and are interchangeable with Aloris, Dorian and DTM Tooling.

MINI QUICK-CHANGE TOOL POST SET

6 Piece Set Includes:
- Tool post
- Mounting hardware
- 2 turning tool holders
- 1 boring tool holder
- 1 cut-off tool holder

MINI QUICK-CHANGE SET Part # A-3900-5350 $109.00

QUICK CHANGE TOOL POSTS

PISTON OR WEDGE TYPE

Both piston and wedge style quick change tool posts are precision engineered to assure repetitive accuracy. Advanced design provides built-in quick tool changing versatility with positive rigidity to meet the most exacting standards. Quality engineering allows versatile use on any engine, turret or bench lathe. Both accept the same series toolholders, and are interchangeable with Aloris, Dorian and DTM Tooling.

TURNING & FACING HOLDERS

NO. 1

- Accepts various size bits
- Turning and facing tools can be locked in together
- Saves time and labor when changing operations

QUICK-CHANGE TOOL POSTS & HOLDERS

Quick Change Tool Post/Holder Sets

Piston & Wedge Style

- Select either piston or wedge style
- Precision engineered to assure repetitive accuracy
- Wedge-type tool post has 0.0001” repeatability
- Piston-type tool post has 0.0002” repeatability
- Each set consists of one toolpost and 5 holders, one of each style No. 1, No. 2, No. 4, No. 7 and No. 10

Toolholder Styles
- No. 1: Turning and facing holder
- No. 2: Turning, boring, and facing holder
- No. 4: Heavy-duty boring bar holder
- No. 7: Universal parting (part-off) blade holder
- No. 10: Knurling, turning and facing holder

Both piston and wedge style quick change tool posts are precision engineered to assure repetitive accuracy. Advanced design provides built-in quick tool changing versatility with positive rigidity to meet the most exacting standards. Quality engineering allows versatile use on any engine, turret or bench lathe. Both accept the same series toolholders, and are interchangeable with Aloris, Dorian and DTM Tooling.

QUICK CHANGE TOOL POSTS

Piston or Wedge Type

- Piston type posts are economical, while the wedge type posts are clearly ultra-precise.
- Both accept the same series toolholders, and are interchangeable with Aloris, Dorian and DTM Tooling.

Please note, base must be machined to fit your compound rest.

QUICK CHANGE TOOL POSTS

Piston or Wedge Type

- Both piston and wedge style quick change tool posts are precision engineered to assure repetitive accuracy. Advanced design provides built-in quick tool changing versatility with positive rigidity to meet the most exacting standards. Quality engineering allows versatile use on any engine, turret or bench lathe. Both accept the same series toolholders, and are interchangeable with Aloris, Dorian and DTM Tooling.

Piston Sets

<table>
<thead>
<tr>
<th>Series</th>
<th>Swing</th>
<th>Part Number</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>100 AXA</td>
<td>9-12&quot;</td>
<td>PH2-251-100</td>
<td>$116.00</td>
</tr>
<tr>
<td>200 BXA</td>
<td>10-15&quot;</td>
<td>PH2-251-200</td>
<td>$132.00</td>
</tr>
<tr>
<td>300 CXA</td>
<td>13-18&quot;</td>
<td>PH2-251-300</td>
<td>$175.00</td>
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<tr>
<td>400 CA</td>
<td>14-20&quot;</td>
<td>PH2-251-400</td>
<td>$290.00</td>
</tr>
<tr>
<td>500 DA</td>
<td>17-48&quot;</td>
<td>PH2-251-500</td>
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Wedge Sets

<table>
<thead>
<tr>
<th>Series</th>
<th>Swing</th>
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<td>PH2-251-555</td>
<td>$770.00</td>
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Both piston and wedge style quick change tool posts are precision engineered to assure repetitive accuracy. Advanced design provides built-in quick tool changing versatility with positive rigidity to meet the most exacting standards. Quality engineering allows versatile use on any engine, turret or bench lathe. Both accept the same series toolholders, and are interchangeable with Aloris, Dorian and DTM Tooling.

TURNING & FACING HOLDERS

No. 1

- Accepts various size bits
- Turning and facing tools can be locked in together
- Saves time and labor when changing operations

No. 1 TURNING AND FACING HOLDERS

<table>
<thead>
<tr>
<th>Series</th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>E</th>
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Call Us Or Visit Our Website For Our Complete Selection!

2019-2020 MASTER CATALOG 435
QUICK-CHANGE TOOL POSTS & HOLDERS

BORING, TURNING & FACING HOLDERS

NO. 2

- V-groove holds round shank boring bars and tools as well as square tools
- Boring bars sold separately

HEAVY DUTY BORING BAR HOLDERS

NO. 4

- Equipped with a split bushing to accommodate a boring bar of a smaller diameter
- Grip with extreme rigidity
- Cuts smoothly without chatter
- Boring bars sold separately

MORSE TAPER HOLDERS

NO. 5

- Drills with carriage by using power feed instead of tailstock
- Easily centered
- For MT2, MT3 & MT4 spindles (sold separately)

TOOL HOLDERS FOR TAP & COLLECTORS

- Tool holders for taps and collectors
- Suitable for various applications

INDEXABLE DRILLS FOR TAP HOLDERS

- Indexable drills for tap holders
- Designed for precision boring and drilling

UNIVERSAL PARTING BLADE HOLDERS

NO. 7

- For bevel as well as T-cut blades
- Enables you to cut-off close to chuck
- Absence of vibration prevents breaking blades

KNURLING, TURNING AND FACING HOLDERS

NO. 10

- For turning and facing as well as knurling
- Supplies with a set of high-speed, precision ground, lapped medium diamond knives
- Knurl dimensions: 3/4" x 3/8" x 1/4"
- Uses American standard knurling

ABRASIVES

- Abrasives for various applications
- Used in metalworking and machining processes

WEIGHT & SAFETY

- Weight and safety information
- Ensures proper handling and use of tools

Call Us Today For All Of Your Machine Tool Needs!

436

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