

# EASY JAW FINDER

## NEED HELP?



Use the "Chuck Group Number" to find the correct jaws for your chuck!

Chuck Group Number	Chuck Dia. Inch	Critical Dimensions						STEEL		ALUMINUM	
		Groove Width G	Screw Size E	Hole Space D	Hole to Front J	Width Inch C	Length Inch B	Height Inch A	Order Number	Order Number	
<b>K1-08-15:</b>	4	0.315	6mm	0.590	1.000	0.750	2.000	1.00	KT-4100F	KT-4100AF	
								2.00	KT-4200F	KT-4200AF	

## Can't find the correct jaws for your chuck?

If you know your chuck make and model, it's as easy as **1-2-3!**

We have a wide selection of Round, Soft and Hard Jaws, Jaw Nuts, T-Nuts and master keys for most Lathe Chucks. If you know your chuck's make and model, you can use the "I Know My Chuck" method. Whether or not you know your chuck's make and model, you can always find the jaws for your chuck by using the "Critical Dimensions" method located on page 10.

### I know my chuck make and model: How do I find the jaws?

Our Easy Jaw Finder index is easy to use due to its' alphabetical listing of lathe chuck make and model. This index is fairly comprehensive, but not complete. Our jaws fit many more chucks that have not yet made it to our index. To find the correct jaws for your chuck, follow these steps:

- Jaw Finder for tongue and groove, Acme Serrated and Square Serrated jaw chucks, see page 72.
- Jaw Finder for Metric (1.5mm x 60°, 3.0mm x 60°) and Inch (1/16 x 90°, 3/32 x 90°), start at Step 1 below :

- 1) Find your chuck manufacturer in the chuck/jaw index on pages 54 through 64. (ex: Kitagawa)
- 2) Find your chuck model. (ex: B210)

Once you find your exact chuck, you will find, in one place, the Group Number and the catalog pages for your Soft, Round and Hard jaws and the even the Jaw Nut that fits your specific chuck. For your convenience, the "Group Numbers" group jaws that can be used on your chuck all in one place in our catalog.

- 3) Follow the page numbers indicated to find your chuck's group number leading to our large selection of jaws and jaw nuts and master keys, if applicable, for your chuck. All your soft jaws will be together, with the round jaws on the facing page. Page numbers will easily lead you to the hard jaws and jaw nuts as well.

### I know my critical dimensions: How do I find the jaws?

Use the method shown on page 16 to locate the correct jaws using the critical dimensions.

**Remember, this information is just a guide for your convenience. You must make sure that the product you select is correct. Many chuck manufacturers also make the same chuck model to use different style or different serration jaws! You must confirm that the product is correct for your chuck and application.**

**Please call us and let us help you find the jaws that fit your chuck and application.**

**Call Us Today For All Of Your Machine Tool Needs!**

# EASY JAW FINDER

For 1.5mm x 60°, 3.0mm x 60°, 1/16 x 90° & 3/32 x 90° Serration Chucks

## Atlas, Forkardt

Jaw Chuck Manufacturer	Chuck Model	Chuck Size	Serration Type	Jaw Group	Catalog Page Number					Jaw Nut & Keys Part Numbers	OEM Chuck Mfg Jawnut
					Hard Jaws	Round Jaws	Soft Jaws	Claw Jaws	Jaw Nuts		
ATLAS	PA10	10 in.	1.5MM X 60°	K1-16-30	12	22	23	53	-	CALL	-
	PA12	12 in.	1.5MM X 60°	K1-18-30	12	22, 24	23, 25	53	-	CALL	-
	PA15	15 in.	1.5MM X 60°	K1-26-43	12	26	27	-	-	CALL	-
	PA18	18 in.	1.5MM X 60°	K1-26-43	12	26	27	-	-	CALL	-
	PA21	21 in.	3.0MM X 60°	K3-25-60	-	30	31	-	-	CALL	-
	PA24	24 in.	3.0MM X 60°	K3-25-60	-	30	31	-	-	CALL	-
	PA4	4 in.	1.5MM X 60°	K1-10-14	-	16	17	-	-	CALL	-
	PA5	5 in.	1.5MM X 60°	K1-10-19	-	16	17	-	-	CALL	-
	PA6	6 in.	1.5MM X 60°	K1-12-20	12	18	19	52	-	CALL	-
	PA8	8 in.	1.5MM X 60°	K1-14-25	12	20	21	53	-	CALL	-
	PAF10	10 in.	3.0MM X 60°	K3-16-30	13	28	29	-	-	CALL	-
	PAF12	12 in.	3.0MM X 60°	K3-16-30	13	28	29	-	-	CALL	-
	PAFH10	10 in.	1.5MM X 60°	K1-18-30	12	22, 24	23, 25	53	-	CALL	-
	PAFH12	12 in.	1.5MM X 60°	K1-21-40	-	-	23, 25	-	-	CALL	-
	PAFH15	15 in.	3.0MM X 60°	K3-26-50	-	30	31	-	-	CALL	-
	PAFH8	8 in.	1.5MM X 60°	K1-16-25	12	20	21	-	-	CALL	-
	PHB10	10 in.	1.5MM X 60°	K1-16-30	12	22	23	53	-	CALL	-
	PHB12	12 in.	1.5MM X 60°	K1-21-30	12	24	25	-	-	CALL	-
	PHB15	15 in.	1.5MM X 60°	K1-26-43	12	26	27	-	-	CALL	-
	PHB4	4 in.	1.5MM X 60°	K1-10-14	-	16	17	-	-	CALL	-
	PHB5	5 in.	1.5MM X 60°	K1-10-14	-	16	17	-	-	CALL	-
	PHB6	6 in.	1.5MM X 60°	K1-12-20	12	18	19	52	-	CALL	-
	PHB8	8 in.	1.5MM X 60°	K1-14-25	12	20	21	53	-	CALL	-
	PHTB10	10 in.	1.5MM X 60°	K1-16-30	12	22	23	53	-	CALL	-
	PHTB12	12 in.	1.5MM X 60°	K1-21-30	12	24	25	-	-	CALL	-
	PHTB4	4 in.	1.5MM X 60°	K1-10-14	-	16	17	-	-	CALL	-
	PHTB5	5 in.	1.5MM X 60°	K1-10-14	-	16	17	-	-	CALL	-
	PHTB6	6 in.	1.5MM X 60°	K1-12-20	12	18	19	52	-	CALL	-
	PHTB8	8 in.	1.5MM X 60°	K1-14-25	12	20	21	53	-	CALL	-
	PL10	10 in.	1.5MM X 60°	K1-18-30	12	22, 24	23, 25	53	-	CALL	-
	PL12	12 in.	3.0MM X 60°	K3-21-40	-	30	31	-	-	CALL	-
	PL6	6 in.	1.5MM X 60°	K1-12-20	12	18	19	52	-	CALL	-
	PL8	8 in.	1.5MM X 60°	K1-16-25	12	20	21	-	-	CALL	-
	PT10	10 in.	1.5MM X 60°	K1-16-30	12	22	23	53	-	CALL	-
	PT12	12 in.	1.5MM X 60°	K1-18-30	12	22, 24	23, 25	53	-	CALL	-
	PT4	4 in.	1.5MM X 60°	K1-10-14	-	16	17	-	-	CALL	-
	PT5	5 in.	1.5MM X 60°	K1-10-19	-	16	17	-	-	CALL	-
	PT6	6 in.	1.5MM X 60°	K1-12-20	12	18	19	52	-	CALL	-
	PT8	8 in.	1.5MM X 60°	K1-14-25	12	20	21	53	-	CALL	-
	PTH10	10 in.	1.5MM X 60°	K1-18-30	12	22, 24	23, 25	53	-	CALL	-
PTH12	12 in.	3.0MM X 60°	K3-21-40	-	30	31	-	-	CALL	-	
PTH5	5 in.	1.5MM X 60°	K1-10-19	-	16	17	-	-	CALL	-	
PTH6	6 in.	1.5MM X 60°	K1-12-20	12	18	19	52	-	CALL	-	
PTH8	8 in.	1.5MM X 60°	K1-16-25	12	20	21	-	-	CALL	-	
FORKARDT	2BLEF-200	200mm/8in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	2BPL-PS 160-200	160mm/7in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	KG 200-250	250mm/10in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	KG 400-500	500mm/20in	3/32 X 90 D	I3-100-138	-	36	37	-	-	CALL	-
	KGH 160-175-200	175mm/7in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	KGHF 160-175-200	175mm/7in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	KGHF 200	200mm/8in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	KL 160	160mm/7in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	KL 250 MO	250mm/10in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	KL 400-500	500mm/20in	3/32 X 90 D	I3-100-138	-	36	37	-	-	CALL	-
	KLNC 400-500	500mm/20in	3/32 X 90 D	I3-100-138	-	36	37	-	-	CALL	-
	KP 400-500	500mm/20in	3/32 X 90 D	I3-100-138	-	36	37	-	37	FK-160TN	-
	KS 160-200-250	200mm/8in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	KS 250 MO	250mm/10in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	KS 500	500mm/20in	3/32 X 90 D	I3-100-138	-	36	37	-	37	FK-160TN	-
KSF 175-200	200mm/8in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-	

Call Us Or Visit Our Website For Our Complete Selection!

2007-08 Product Catalog

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For 1.5mm x 60°, 3.0mm x 60°, 1/16 x 90° & 3/32 x 90° Serration Chucks

Forkardt, Gamet, Hardinge, Hitachi-Seiki, Howa

Jaw Chuck Manufacturer	Chuck Model	Chuck Size	Serration Type	Jaw Group	Catalog Page Number					Jaw Nut & Keys Part Numbers	OEM Chuck Mfg Jawnut
					Hard Jaws	Round Jaws	Soft Jaws	Claw Jaws	Jaw Nuts		
FORKARDT	KSHF 250-55(INDEX)	250mm/10in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	KSPS 160-200	200mm/8in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	KT 200	200mm/8in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	KT 400-500	500mm/20in	3/32 X 90 D	I3-100-138	-	36	37	-	37	FK-160TN	-
	KTG 160-200	200mm/8in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	KTGF 200	200mm/8in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	KTGF 400-500	500mm/20in	3/32 X 90 D	I3-100-138	-	36	37	-	37	FK-160TN	-
	KTH 160-200	200mm/8in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	KTN 160-200	200mm/8in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	NH 160-200	200mm/8in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	NH 400-500	500mm/20in	3/32 X 90 D	I3-100-138	-	36	37	-	37	FK-160TN	-
	NHF 160-200	200mm/8in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	NHF250-65/290-104(INDEX)	250mm/10in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	NHF 400-500	500mm/20in	3/32 X 90 D	I3-100-138	-	36	37	-	37	FK-160TN	-
QLC 175-210	210mm/9in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-	
UVE 160-200-250	200mm/8in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-	
UVE 400-500	500mm/20in	3/32 X 90 D	I3-100-138	-	36	37	-	37	FK-160TN	-	
GAMET	DE 400	400mm/16in	3/32 X 90 D	I3-100-138	-	36	37	-	37	FK-160TN	-
	DELTA 210	210mm/9in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	GA 210	210mm/9in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	MAC 200-220	220mm/9in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
HARDINGE	CM2-305B-5 (5" Sure Grip)	5 in.	1.5MM X 60°	K1-10-18	-	16	17	-	-	CALL	-
	CM2-306C-5 (6" Sure Grip)	6 in.	1.5MM X 60°	K1-12-20	12	18	19	52	-	CALL	-
	CM2-306E-5 (6" Sure Grip)	6 in.	1.5MM X 60°	K1-12-20	12	18	19	52	-	CALL	-
	CM2-308B-6 (8" Sure Grip)	8 in.	1.5MM X 60°	K1-14-25	12	20	21	53	-	CALL	-
	CM2-308C-6 (8" Sure Grip)	8 in.	1.5MM X 60°	K1-14-25	12	20	21	53	-	CALL	-
	CM2-310B-8 (10" Sure Grip)	10 in.	1.5MM X 60°	K1-16-30	12	22	23	53	-	CALL	-
	CM2-310C-8 (10" Sure Grip)	10 in.	1.5MM X 60°	K1-16-30	12	22	23	53	-	CALL	-
	Hardinge 10" 1/16x90° Ser.	10 in.	1/16X90°	I1-82-118	-	34	35	-	-	CALL	-
	Hardinge 4" 1/16x90° Ser.	4 in.	1/16X90°	I1-43-71	13	32	33	-	-	CALL	-
	Hardinge 5" 1/16x90° Ser.	5 in.	1/16X90°	I1-43-71	13	32	33	-	-	CALL	-
	HCM-312C-8 (12" Sure Grip)	12 in.	1.5MM X 60°	K1-21-30	12	24	25	-	-	CALL	-
	HM-304 (4" Sure Grip)	4 in.	1.5MM X 60°	K1-10-14	-	16	17	-	-	CALL	-
	HM-305 (5" Sure Grip)	5 in.	1.5MM X 60°	K1-10-18	-	16	17	-	-	CALL	-
	HM-306 (6" Sure Grip)	6 in.	1.5MM X 60°	K1-12-20	12	18	19	52	-	CALL	-
	HM-306-6 (6" Sure Grip)	6 in.	1.5MM X 60°	K1-12-20	12	18	19	52	-	CALL	-
	HM-306-6L (6" Sure Grip)	6 in.	1.5MM X 60°	K1-12-20	12	18	19	52	-	CALL	-
	HM-308 (8" Sure Grip)	8 in.	1.5MM X 60°	K1-14-25	12	20	21	53	-	CALL	-
	HM-308-5 (8" Sure Grip)	8 in.	1.5MM X 60°	K1-14-25	12	20	21	53	-	CALL	-
	HM-310-6 (10" Sure Grip)	10 in.	1.5MM X 60°	K1-16-30	12	22	23	53	-	CALL	-
	HM-310-8 (10" Sure Grip)	10 in.	1.5MM X 60°	K1-16-30	12	22	23	53	-	CALL	-
	HM-312C-8 (12" Sure Grip)	12 in.	1.5MM X 60°	K1-21-30	12	24	25	-	-	CALL	-
	HVM-310-11 (10" Sure Grip For VT200)	10 in.	1.5MM X 60°	K1-16-30	12	22	23	53	-	CALL	-
	HVM-310-8 (10" Sure Grip For VT100)	10 in.	1.5MM X 60°	K1-16-30	12	22	23	53	-	CALL	-
	HVM-312C-11 (12" Sure Grip For VT200)	12 in.	1.5MM X 60°	K1-21-30	12	24	25	-	-	CALL	-
HVM-312C-8 (12" Sure Grip For VT100)	12 in.	1.5MM X 60°	K1-21-30	12	24	25	-	-	CALL	-	
HITACHI-SEIKI	10"	10 in.	1.5MM X 60°	K1-16-32	12	22	23	-	-	CALL	-
H3KT10	10 in.	1.5MM X 60°	K1-16-30	12	22	23	53	-	CALL	-	
H3KT12	12 in.	1.5MM X 60°	K1-21-30	12	24	25	-	-	CALL	-	
H3KT6	6 in.	1.5MM X 60°	K1-12-20	12	18	19	52	-	CALL	-	
H3KT8	8 in.	1.5MM X 60°	K1-14-25	12	20	21	53	-	CALL	-	
HO15M10	10 in.	1.5MM X 60°	K1-16-25	12	20	21	-	21	HO-80JN	-	
HO15M12	12 in.	1.5MM X 60°	K1-18-30	12	22, 24	23, 25	53	23	HO-100JN	-	
HO15M15	15 in.	3.0MM X 60°	K3-21-40	-	30	31	-	31	H3-158JN	-	
HO15M6	6 in.	1.5MM X 60°	K1-12-20	12	18	19	52	29	H3-60JN	-	
HO15M8	8 in.	1.5MM X 60°	K1-14-25	12	20	21	53	-	CALL	-	
HO1MA10	10 in.	3.0MM X 60°	K3-16-30	13	28	29	-	-	CALL	-	
HO1MA12	12 in.	3.0MM X 60°	K3-18-30	13	28	29	-	-	CALL	-	
HO1MA15	15 in.	3.0MM X 60°	K3-26-50	-	30	31	-	-	CALL	-	
HO1MA6	6 in.	3.0MM X 60°	K3-12-20	-	28	29	-	29	H3-60JN	-	

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## Howa, Kitagawa

Jaw Chuck Manufacturer	Chuck Model	Chuck Size	Serration Type	Jaw Group	Catalog Page Number					Jaw Nut & Keys Part Numbers	OEM Chuck Mfg Jawnut
					Hard Jaws	Round Jaws	Soft Jaws	Claw Jaws	Jaw Nuts		
HOWA	HO1MA8	8 in.	3.0MM X 60°	K3-14-25	-	28	29	-	-	CALL	-
	HO22M10	10 in.	1.5MM X 60°	K1-18-30	12	22, 24	23, 25	53	21	HO-80JN	-
	HO22M12	12 in.	3.0MM X 60°	K3-21-40	-	30	31	-	-	HO-100JN	-
	HO22M6	6 in.	1.5MM X 60°	K1-12-20	12	18	19	52	29	H3-60JN	-
	HO22M8	8 in.	1.5MM X 60°	K1-16-25	12	20	21	-	-	CALL	-
	HO24M10	10 in.	1.5MM X 60°	K1-18-30	12	22, 24	23, 25	53	21	HO-80JN	-
	HO24M12	12 in.	3.0MM X 60°	K3-21-40	-	30	31	-	-	HO-100JN	-
	HO24M6	6 in.	1.5MM X 60°	K1-12-20	12	18	19	52	29	H3-60JN	-
	HO24M8	8 in.	1.5MM X 60°	K1-16-25	12	20	21	-	-	CALL	-
	HO27M10	10 in.	1.5MM X 60°	K1-18-30	12	22, 24	23, 25	53	23	HO-100JN	-
	HO27M12	12 in.	1.5MM X 60°	K1-21-35	-	24	25	-	-	CALL	-
	HO27M15	15 in.	3.0MM X 60°	K3-26-42	-	30	31	-	31	H3-154JN	-
	HO27M6	6 in.	1.5MM X 60°	K1-12-20	12	18	19	52	29	H3-60JN	-
	HO27M8	8 in.	1.5MM X 60°	K1-16-25	12	20	21	-	-	CALL	-
	HO34M10	10 in.	1.5MM X 60°	K1-18-30	12	22, 24	23, 25	53	23	HO-100JN	-
	HO34M12	12 in.	1.5MM X 60°	K1-21-35	-	24	25	-	-	CALL	-
	HO34M6	6 in.	1.5MM X 60°	K1-12-20	12	18	19	52	29	H3-60JN	-
	HO34M8	8 in.	1.5MM X 60°	K1-16-25	12	20	21	-	21	HO-80JN	-
	HO37M10	10 in.	1.5MM X 60°	K1-18-30	12	22, 24	23, 25	53	23	HO-100JN	-
	HO37M12	12 in.	1.5MM X 60°	K1-21-35	-	24	25	-	-	CALL	-
	HO37M6	6 in.	1.5MM X 60°	K1-12-20	12	18	19	52	29	H3-60JN	-
	HO37M8	8 in.	1.5MM X 60°	K1-16-25	12	20	21	-	21	HO-80JN	-
	HO47M10	10 in.	1.5MM X 60°	K1-18-30	12	22, 24	23, 25	53	23	HO-100JN	-
	HO47M12	12 in.	1.5MM X 60°	K1-21-35	-	24	25	-	-	CALL	-
	HO47M6	6 in.	1.5MM X 60°	K1-12-20	12	18	19	52	29	H3-60JN	-
	HO47M8	8 in.	1.5MM X 60°	K1-16-25	12	20	21	-	21	HO-80JN	-
	HO7MA10	10 in.	1.5MM X 60°	K1-16-25	12	20	21	-	21	HO-80JN	-
	HO7MA12	12 in.	1.5MM X 60°	K1-18-30	12	22, 24	23, 25	53	23	HO-100JN	-
	HO7MA15	15 in.	3.0MM X 60°	K3-21-40	-	30	31	-	31	H3-158JN	-
	HO7MA6	6 in.	1.5MM X 60°	K1-12-20	12	18	19	52	29	H3-60JN	-
HO7MA8	8 in.	1.5MM X 60°	K1-14-25	12	20	21	53	-	CALL	-	
KITAGAWA	B-21	21 in.	3.0MM X 60°	K3-25-60	-	30	31	-	31	KT-240JN	-
	B-24	24 in.	3.0MM X 60°	K3-25-60	-	30	31	-	31	KT-240JN	-
	B-306	6 in.	1.5MM X 60°	K1-12-20	12	18	19	52	-	CALL	-
	B-530	530mm/21in	3.0MM X 60°	K3-25-60	-	30	31	-	-	CALL	-
	B-600	600mm/24in	3.0MM X 60°	K3-25-60	-	30	31	-	-	CALL	-
	BB-06	6 in.	1.5MM X 60°	K1-12-20	12	18	19	52	19	KT-60JN	-
	BB-08	8 in.	1.5MM X 60°	K1-14-25	12	20	21	53	21	KT-81JN	-
	BB-208	8 in.	1.5MM X 60°	K1-14-25	12	20	21	53	-	CALL	-
	BB-212	12 in.	1.5MM X 60°	K1-21-30	12	24	25	-	-	CALL	-
	BL-206	6 in.	1.5MM X 60°	K1-12-20	12	18	19	52	-	CALL	-
	BL-208	8 in.	1.5MM X 60°	K1-14-25	12	20	21	53	-	CALL	-
	BL-210	10 in.	1.5MM X 60°	K1-16-30	12	22	23	53	-	CALL	-
	BL-212	12 in.	1.5MM X 60°	K1-21-30	12	24	25	-	-	CALL	-
	BLT-206	6 in.	1.5MM X 60°	K1-12-20	12	18	19	52	-	CALL	-
	BLT-208	8 in.	1.5MM X 60°	K1-14-25	12	20	21	53	-	CALL	-
	BLT-210	10 in.	1.5MM X 60°	K1-16-30	12	22	23	53	-	CALL	-
	BLT-212	12 in.	1.5MM X 60°	K1-21-30	12	24	25	-	-	CALL	-
	BT-15	15 in.	1.5MM X 60°	K1-22-43	12	26	27	-	27	KT-153JN	-
	BT-204	4 in.	1.5MM X 60°	K1-10-14	-	16	17	-	-	CALL	-
	BT-205	5 in.	1.5MM X 60°	K1-10-14	-	16	17	-	-	CALL	-
	HJ-10	10 in.	1.5MM X 60°	K1-16-30	12	22	23	53	23	KT-101JN	-
	HJ-12	12 in.	1.5MM X 60°	K1-18-38	-	24	25	-	-	CALL	-
	HJ-450	450mm/18in	3.0MM X 60°	K3-25-60	-	30	31	-	-	CALL	-
	HJ-530	530mm/21in	3.0MM X 60°	K3-25-60	-	30	31	-	-	CALL	-
	HJ-6	6 in.	1.5MM X 60°	K1-12-20	12	18	19	52	19	KT-61JN	-
	HJ-610	610mm/25in	3.0MM X 60°	K3-25-60	-	30	31	-	-	CALL	-
	HJ-8	8 in.	1.5MM X 60°	K1-14-25	12	20	21	53	21	KT-80JN	-
HJA-24	24 in.	3.0MM X 60°	K3-25-60	-	30	31	-	27	KT-242JN	-	
HOBT-5	5 in.	1.5MM X 60°	K1-10-18	-	16	17	-	17	KT-53JN	-	

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# EASY JAW FINDER

For 1.5mm x 60°, 3.0mm x 60°, 1/16 x 90° & 3/32 x 90° Serration Chucks

## Kitagawa

Jaw Chuck Manufacturer	Chuck Model	Chuck Size	Serration Type	Jaw Group	Catalog Page Number					Jaw Nut & Keys Part Numbers	OEM Chuck Mfg Jawnut
					Hard Jaws	Round Jaws	Soft Jaws	Claw Jaws	Jaw Nuts		
KITAGAWA	HOH-06K	6 in.	1.5MM X 60°	K1-12-20	12	18	19	52	19	KT-61JN	TNS1101
	HOH-08K	8 in.	1.5MM X 60°	K1-14-25	12	20	21	53	21	KT-80JN	TNS1102
	HOH-10K	10 in.	1.5MM X 60°	K1-16-30	12	22	23	53	23	KT-101JN	TNS1103
	HOH-12K	12 in.	1.5MM X 60°	K1-18-30	12	22, 24	23, 25	53	-	CALL	-
	HOH-15K	15 in.	1.5MM X 60°	K1-22-43	12	26	27	-	27	KT-153JN	TNS1107
	HW-10	10 in.	1.5MM X 60°	K1-16-30	12	22	23	53	-	CALL	-
	HW-12	12 in.	1.5MM X 60°	K1-16-30	12	22	23	53	-	CALL	-
	NL-04	4 in.	1.5MM X 60°	K1-10-14	-	16	17	-	17	KT-45JN	TNS2200
	NLT-06	6 in.	1.5MM X 60°	K1-12-20	12	18	19	52	-	CALL	-
	NLT-10	10 in.	1.5MM X 60°	K1-16-30	12	22	23	53	-	CALL	-
	NT-06	6 in.	1.5MM X 60°	K1-12-20	12	18	19	52	19	KT-61JN	TNS1101
	NT-08	8 in.	1.5MM X 60°	K1-14-25	12	20	21	53	21	KT-80JN	TNS1102
	NT-10	10 in.	1.5MM X 60°	K1-16-30	12	22	23	53	23	KT-101JN	TNS1103
	NT-12	12 in.	1.5MM X 60°	K1-18-30	12	22, 24	23, 25	53	25	KT-120JN	TNS1104
	UVE160K	160mm/7in	1.5MM X 60°	K1-14-25	12	20	21	53	-	CALL	-
	UVE-200	200mm/8in	1.5MM X 60°	K1-16-30	12	22	23	53	-	CALL	-
	UVE200K	200mm/8in	1.5MM X 60°	K1-16-30	12	22	23	53	-	CALL	-
	UVE2-50K	250mm/10in	1.5MM X 60°	K1-16-30	12	22	23	53	-	CALL	-
	UVE-500AR	500mm/20in	3.0MM X 60°	K3-25-60	-	30	31	-	-	CALL	-
	UVE-500LB	500mm/20in	3.0MM X 60°	K3-25-60	-	30	31	-	-	CALL	-
	UVE-630AR	630mm/25in	3.0MM X 60°	K3-25-60	-	30	31	-	-	CALL	-
	UVE-630LB	630mm/25in	3.0MM X 60°	K3-25-60	-	30	31	-	-	CALL	-
	UVE-670LB	670mm/27in	3.0MM X 60°	K3-25-60	-	30	31	-	-	CALL	-
	UVE-750AR	750mm/30in	3.0MM X 60°	K3-25-80	-	30	31	-	-	CALL	-
	UVE-800LB	800mm/32in	3.0MM X 60°	K3-25-80	-	30	31	-	27	KT-241JN	-
	AS-04	4 in.	1.5MM X 60°	K1-10-14	-	16	17	-	17	KT-45JN	-
	AS-06	6 in.	1.5MM X 60°	K1-12-20	12	18	19	52	19	KT-61JN	TNS1101
	AS-08	8 in.	1.5MM X 60°	K1-14-25	12	20	21	53	21	KT-80JN	TNS1102
	AS-10	10 in.	1.5MM X 60°	K1-16-30	12	22	23	53	23	KT-101JN	TNS1103
	AS-110	110mm/5in	1.5MM X 60°	K1-10-14	-	16	17	-	17	KT-45JN	-
	AS-165	165mm/7in	1.5MM X 60°	K1-12-20	12	18	19	52	19	KT-61JN	-
	AS-210	210mm/9in	1.5MM X 60°	K1-14-25	12	20	21	53	21	KT-80JN	-
	AS-250	250mm/10in	1.5MM X 60°	K1-16-30	12	22	23	53	23	KT-101JN	-
	AT-04	4 in.	1.5MM X 60°	K1-10-14	-	16	17	-	17	KT-45JN	TNS2200
	AT-06	6 in.	1.5MM X 60°	K1-12-20	12	18	19	52	19	KT-61JN	TNS1101
	AT-08	8 in.	1.5MM X 60°	K1-14-25	12	20	21	53	21	KT-80JN	TNS1102
	AT-10	10 in.	1.5MM X 60°	K1-16-30	12	22	23	53	23	KT-101JN	TNS1103
	B-04	4 in.	1.5MM X 60°	K1-08-15	-	16	17	-	17	KT-40JN	TNS1099
	B-05	5 in.	1.5MM X 60°	K1-10-18	-	16	17	-	17	KT-53JN	TNS1100
	B-06	6 in.	1.5MM X 60°	K1-12-20	12	18	19	52	19	KT-61JN	TNS1101
	B-07	7 in.	1.5MM X 60°	K1-12-20	12	18	19	52	19	KT-60JN	-
	B-08	8 in.	1.5MM X 60°	K1-14-25	12	20	21	53	21	KT-80JN	TNS1102
	B-10	10 in.	1.5MM X 60°	K1-16-30	12	22	23	53	23	KT-101JN	TNS1103
	B-106	6 in.	1.5MM X 60°	K1-12-20	12	18	19	52	19	KT-60JN	-
	B-108	8 in.	1.5MM X 60°	K1-14-25	12	20	21	53	21	KT-81JN	-
	B-12	12 in.	1.5MM X 60°	K1-18-30	12	22, 24	23, 25	53	25	KT-120JN	TNS1104
	B-15	15 in.	1.5MM X 60°	K1-22-43	12	26	27	-	27	KT-153JN	TNS1107
	B-160	6.5 in.	1.5MM X 60°	K1-12-20	12	18	19	52	19	KT-61JN	-
	B-204	4 in.	1.5MM X 60°	K1-10-14	-	16	17	-	-	CALL	TNS2199
	B-205	5 in.	1.5MM X 60°	K1-10-14	-	16	17	-	-	CALL	TNS2199
B-206	6 in.	1.5MM X 60°	K1-12-20	12	18	19	52	19	KT-60JN	TNS2201	
B-208	8 in.	1.5MM X 60°	K1-14-25	12	20	21	53	21	KT-81JN	TNS2202	
B-210	10 in.	1.5MM X 60°	K1-16-30	12	22	23	53	23	KT-100JN	TNS2203	
B-212	12 in.	1.5MM X 60°	K1-21-30	12	24	25	-	-	CALL	TNS2204	
B-215	15 in.	1.5MM X 60°	K1-26-43	12	26	27	-	27	KT-151JN	-	
B-250	10 in.	1.5MM X 60°	K1-16-30	12	22	23	53	23	KT-101JN	-	
B-380	380mm/15in	1.5MM X 60°	K1-22-43	12	26	27	-	27	KT-150JN	-	
B-450	450mm/18in	1.5MM X 60°	K1-22-43	12	26	27	-	27	KT-150JN	-	
BL-06	6 in.	1.5MM X 60°	K1-12-20	12	18	19	52	-	CALL	-	

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# EASY JAW FINDER

For 1.5mm x 60°, 3.0mm x 60°, 1/16 x 90° & 3/32 x 90° Serration Chucks

## Kitagawa

Jaw Chuck Manufacturer	Chuck Model	Chuck Size	Serration Type	Jaw Group	Catalog Page Number					Jaw Nut & Keys Part Numbers	OEM Chuck Mfg Jawnut
					Hard Jaws	Round Jaws	Soft Jaws	Claw Jaws	Jaw Nuts		
KITAGAWA	BL210	10 in.	1.5MM X 60°	K1-16-30	12	22	23	53	-	CALL	-
	BL212	12 in.	1.5MM X 60°	K1-21-30	12	24	25	-	-	CALL	-
	BT-04	4 in.	1.5MM X 60°	K1-08-15	-	16	17	-	17	KT-40JN	TNS1099
	BT-05	5 in.	1.5MM X 60°	K1-10-18	-	16	17	-	17	KT-53JN	TNS1100
	BT-06	6 in.	1.5MM X 60°	K1-12-20	12	18	19	52	19	KT-61JN	TNS1101
	BT-08	8 in.	1.5MM X 60°	K1-14-25	12	20	21	53	21	KT-80JN	TNS1102
	BT-10	10 in.	1.5MM X 60°	K1-16-30	12	22	23	53	23	KT-101JN	TNS1103
	BT-12	12 in.	1.5MM X 60°	K1-18-30	12	22, 24	23, 25	53	25	KT-120JN	-
	BT-206	6 in.	1.5MM X 60°	K1-12-20	12	18	19	52	19	KT-60JN	-
	BT-208	8 in.	1.5MM X 60°	K1-14-25	12	20	21	53	21	KT-81JN	-
	BT-210	10 in.	1.5MM X 60°	K1-16-30	12	22	23	53	23	KT-100JN	-
	BT-212	12 in.	1.5MM X 60°	K1-21-30	12	24	25	-	-	CALL	-
	HG730-254	254mm/10in	1.5MM X 60°	K1-16-30	12	22	23	53	-	CALL	-
	HG738-165	165mm/7in	1.5MM X 60°	K1-12-20	12	18	19	52	-	CALL	-
	HJ-4	4 in.	1.5MM X 60°	K1-10-14	-	16	17	-	17	KT-45JN	-
	HJ-5	5 in.	1.5MM X 60°	K1-10-19	-	16	17	-	17	KT-50JN	-
	HJA-4	4 in.	1.5MM X 60°	K1-10-19	-	16	17	-	-	CALL	-
	HJA5-6	6 in.	1.5MM X 60°	K1-12-20	12	18	19	52	-	CALL	-
	HJA6-12	12 in.	1.5MM X 60°	K1-18-30	12	22, 24	23, 25	53	25	KT-120JN	-
	HJA6-8	8 in.	1.5MM X 60°	K1-14-25	12	20	21	53	21	KT-80JN	-
	HJA8-10	10 in.	1.5MM X 60°	K1-16-30	12	22	23	53	23	KT-101JN	-
	HJA8-12	12 in.	1.5MM X 60°	K1-18-30	12	22, 24	23, 25	53	25	KT-120JN	-
	HLA6-12	12 in.	1.5MM X 60°	K1-18-30	12	22, 24	23, 25	53	25	KT-120JN	-
	HLA6-15	15 in.	1.5MM X 60°	K1-18-30	12	22, 24	23, 25	53	25	KT-120JN	-
	HLA8-15	15 in.	1.5MM X 60°	K1-18-30	12	22, 24	23, 25	53	25	KT-120JN	-
	HO-10	10 in.	1.5MM X 60°	K1-16-30	12	22	23	53	23	KT-101JN	-
	HO-12	12 in.	1.5MM X 60°	K1-18-30	12	22, 24	23, 25	53	25	KT-120JN	-
	HO-6	6 in.	1.5MM X 60°	K1-12-20	12	18	19	52	19	KT-61JN	-
	HO-8	8 in.	1.5MM X 60°	K1-14-25	12	20	21	53	21	KT-80JN	-
	HOB-10	10 in.	1.5MM X 60°	K1-16-30	12	22	23	53	23	KT-101JN	-
	HOB-12	12 in.	1.5MM X 60°	K1-18-30	12	22, 24	23, 25	53	25	KT-120JN	-
	HOB-15	15 in.	1.5MM X 60°	K1-22-43	12	26	27	-	27	KT-150JN	TNS1107
	HOB-18	18 in.	1.5MM X 60°	K1-22-43	12	26	27	-	27	KT-150JN	-
	HOB-4	4 in.	1.5MM X 60°	K1-08-15	-	16	17	-	17	KT-40JN	-
	HOB-5	5 in.	1.5MM X 60°	K1-10-18	-	16	17	-	17	KT-53JN	TNS1100
	HOB-6	6 in.	1.5MM X 60°	K1-12-20	12	18	19	52	19	KT-61JN	-
	HOB-8	8 in.	1.5MM X 60°	K1-14-25	12	20	21	53	21	KT-80JN	-
	HOH-06	6 in.	1.5MM X 60°	K1-12-20	12	18	19	52	19	KT-60JN	-
	HOH-10	10 in.	1.5MM X 60°	K1-16-30	12	22	23	53	23	KT-101JN	-
	HOH-106	6 in.	1.5MM X 60°	K1-12-20	12	18	19	52	-	CALL	-
	HOH-108	8 in.	1.5MM X 60°	K1-14-25	12	20	21	53	21	KT-81JN	-
	HOH-110	10 in.	1.5MM X 60°	K1-16-30	12	22	23	53	23	KT-101JN	-
	HOH-12	12 in.	1.5MM X 60°	K1-18-30	12	22, 24	23, 25	53	25	KT-120JN	-
	HOH-15	15 in.	1.5MM X 60°	K1-22-43	12	26	27	-	27	KT-150JN	-
	HOH-160	6.5 in.	1.5MM X 60°	K1-12-20	12	18	19	52	19	KT-61JN	-
	HOH-18	18 in.	1.5MM X 60°	K1-22-43	12	26	27	-	27	KT-150JN	-
	HOH-200	200mm/8in	1.5MM X 60°	K1-14-25	12	20	21	53	21	KT-80JN	-
	HOH-206	6 in.	1.5MM X 60°	K1-12-20	12	18	19	52	19	KT-60JN	TNS2201
	HOH-208	8 in.	1.5MM X 60°	K1-14-25	12	20	21	53	21	KT-81JN	-
	HOH-210	10 in.	1.5MM X 60°	K1-16-30	12	22	23	53	23	KT-100JN	TNS2203
HOH-250	250mm/10in	1.5MM X 60°	K1-16-30	12	22	23	53	23	KT-100JN	-	
HOH-30	30 in.	1.5MM X 60°	K1-18-30	12	22, 24	23, 25	53	25	KT-120JN	-	
HOH-300	300mm/12in	1.5MM X 60°	K1-18-30	12	22, 24	23, 25	53	-	CALL	-	
HOH-380	380mm/15in	1.5MM X 60°	K1-22-43	12	26	27	-	27	KT-150JN	-	
HOH-8	8 in.	1.5MM X 60°	K1-14-25	12	20	21	53	21	KT-80JN	-	
HOS-10	10 in.	1.5MM X 60°	K1-16-30	12	22	23	53	23	KT-101JN	-	
HOS-12	12 in.	1.5MM X 60°	K1-18-30	12	22, 24	23, 25	53	25	KT-120JN	-	
HOS-6	6 in.	1.5MM X 60°	K1-12-20	12	18	19	52	19	KT-61JN	-	
HOS-8	8 in.	1.5MM X 60°	K1-14-25	12	20	21	53	21	KT-80JN	-	
N-04	4 in.	1.5MM X 60°	K1-10-14	-	16	17	-	17	KT-45JN	TNS2200	

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# EASY JAW FINDER

For 1.5mm x 60°, 3.0mm x 60°, 1/16 x 90° & 3/32 x 90° Serration Chucks

## Kitagawa, Leader, Matsumoto (MMK)

Jaw Chuck Manufacturer	Chuck Model	Chuck Size	Serration Type	Jaw Group	Catalog Page Number					Jaw Nut & Keys Part Numbers	OEM Chuck Mfg Jawnut
					Hard Jaws	Round Jaws	Soft Jaws	Claw Jaws	Jaw Nuts		
KITAGAWA	N-05	5 in.	1.5MM X 60°	K1-10-19	-	16	17	-	17	KT-50JN	-
	N-06	6 in.	1.5MM X 60°	K1-12-20	12	18	19	52	19	KT-61JN	TNS1101
	N-08	8 in.	1.5MM X 60°	K1-14-25	12	20	21	53	21	KT-80JN	TNS1102
	N-10	10 in.	1.5MM X 60°	K1-16-30	12	22	23	53	23	KT-101JN	TNS1103
	N-12	12 in.	1.5MM X 60°	K1-18-30	12	22, 24	23, 25	53	25	KT-120JN	TNS1104
	N15	15 in.	1.5MM X 60°	K1-26-43	12	26	27	-	-	CALL	-
	N-160	160mm/7in	1.5MM X 60°	K1-12-20	12	18	19	52	19	KT-61JN	-
	N18	18 in.	1.5MM X 60°	K1-26-43	12	26	27	-	-	CALL	-
	N-200	200mm/8in	1.5MM X 60°	K1-14-25	12	20	21	53	21	KT-80JN	-
	N-250	250mm/10in	1.5MM X 60°	K1-16-30	12	22	23	53	23	KT-101JN	-
	N-300	300mm/12in	1.5MM X 60°	K1-18-30	12	22, 24	23, 25	53	25	KT-120JN	-
	NL-06	6 in.	1.5MM X 60°	K1-12-20	12	18	19	52	19	KT-61JN	TNS1101
	NL-08	8 in.	1.5MM X 60°	K1-14-25	12	20	21	53	21	KT-80JN	TNS1102
	NL-10	10 in.	1.5MM X 60°	K1-16-30	12	22	23	53	23	KT-101JN	TNS1103
	NL-12	12 in.	1.5MM X 60°	K1-18-30	12	22, 24	23, 25	53	25	KT-120JN	TNS1104
	NLT-08	8 in.	1.5MM X 60°	K1-14-25	12	20	21	53	-	CALL	-
	NLT-12	12 in.	1.5MM X 60°	K1-18-30	12	22, 24	23, 25	53	25	KT-120JN	-
	NLT-160	6.5 in.	1.5MM X 60°	K1-12-20	12	18	19	52	-	CALL	-
	NT-04	4 in.	1.5MM X 60°	K1-10-14	-	16	17	-	17	KT-45JN	TNS2200
	NT-05	5 in.	1.5MM X 60°	K1-10-19	-	16	17	-	17	KT-50JN	-
UVE-160K	160mm/7in	1.5MM X 60°	K1-14-25	12	20	21	53	-	CALL	-	
UVE-200K	200mm/8in	1.5MM X 60°	K1-16-30	12	22	23	53	-	CALL	-	
UVE-250K	250mm/10in	1.5MM X 60°	K1-16-30	12	22	23	53	-	CALL	-	
UVE-315K	315mm/13in	1.5MM X 60°	K1-18-38	-	24	25	-	-	CALL	-	
LEADER	LC-165	165mm/7in	1.5MM X 60°	K1-12-20	12	18	19	52	-	CALL	-
	LC-210	210mm/9in	1.5MM X 60°	K1-14-25	12	20	21	53	-	CALL	-
	LC-250	250mm/10in	1.5MM X 60°	K1-16-30	12	22	23	53	-	CALL	-
	LC-315	315mm/13in	1.5MM X 60°	K1-21-30	12	24	25	-	-	CALL	-
MATSUMOTO (MMK)	H-10	10 in.	1.5MM X 60°	K1-16-30	12	22	23	53	23	KT-100JN	-
	H-10-67	10 in.	1.5MM X 60°	K1-16-30	12	22	23	53	-	CALL	-
	H-11-67	11 in.	1.5MM X 60°	K1-16-30	12	22	23	53	-	CALL	-
	H-11-72	11 in.	1.5MM X 60°	K1-16-30	12	22	23	53	-	CALL	-
	H-12	12 in.	1.5MM X 60°	K1-18-30	12	22, 24	23, 25	53	-	CALL	60120002
	H-15	15 in.	3.0MM X 60°	K3-22-50	13	30	31	-	-	CALL	-
	H-18	18 in.	3.0MM X 60°	K3-22-50	13	30	31	-	-	CALL	-
	H-18-162	18 in.	3.0MM X 60°	K3-22-50	13	30	31	-	-	CALL	-
	H-4(HPC)	4 in.	1.5MM X 60°	K1-10-14	-	16	17	-	17	KT-45JN	-
	H-4(NAK)	4 in.	1.5MM X 60°	K1-10-14	-	16	17	-	17	KT-45JN	-
	H-4-21	4 in.	1.5MM X 60°	K1-10-14	-	16	17	-	17	KT-45JN	-
	H-6	6 in.	3.0MM X 60°	K3-12-20	-	28	29	-	-	CALL	-
	HA 8-11	8 in.	1.5MM X 60°	K1-16-30	12	22	23	53	23	KT-100JN	-
	HA*6-10_ (HitachiSeiki)	6 in.	1.5MM X 60°	K1-16-32	12	22	23	-	23	MT-100JN	60100102
	HA11-15	15 in.	3.0MM X 60°	K3-22-50	13	30	31	-	-	CALL	60150102
	HA11-18	18 in.	3.0MM X 60°	K3-22-50	13	30	31	-	-	CALL	-
	HA5-6	6 in.	1.5MM X 60°	K1-16-30	12	22	23	53	-	CALL	60100002
	HA6-10	10 in.	1.5MM X 60°	K1-16-30	12	22	23	53	-	CALL	60100002
	HA6-8	8 in.	1.5MM X 60°	K1-14-25	12	20	21	53	-	CALL	-
	HA8-10	10 in.	1.5MM X 60°	K1-16-30	12	22	23	53	-	CALL	60100002
HA8-12	12 in.	1.5MM X 60°	K1-18-30	12	22, 24	23, 25	53	-	CALL	-	
HA8-15	15 in.	3.0MM X 60°	K3-22-50	13	30	31	-	-	CALL	60150102	
HH-10	10 in.	1.5MM X 60°	K1-16-30	12	22	23	53	23	KT-100JN	-	
HH11-15	15 in.	3.0MM X 60°	K3-22-50	13	30	31	-	-	CALL	-	
HH-12	12 in.	1.5MM X 60°	K1-18-30	12	22, 24	23, 25	53	25	KT-120JN	-	
HH-15	15 in.	3.0MM X 60°	K3-22-50	13	30	31	-	-	CALL	-	
HH-18	18 in.	3.0MM X 60°	K3-22-50	13	30	31	-	-	CALL	-	
HH-4	4 in.	1.5MM X 60°	K1-10-14	-	16	17	-	17	KT-45JN	-	
HH-6	6 in.	-	-	-	-	-	-	-	-	-	
HH-8	8 in.	1.5MM X 60°	K1-14-25	12	20	21	53	-	CALL	-	

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# EASY JAW FINDER

For 1.5mm x 60°, 3.0mm x 60°, 1/16 x 90° & 3/32 x 90° Serration Chucks

## Matsumoto (MMK)

Jaw Chuck Manufacturer	Chuck Model	Chuck Size	Serration Type	Jaw Group	Catalog Page Number						Jaw Nut & Keys Part Numbers	OEM Chuck Mfg Jawnut
					Hard Jaws	Round Jaws	Soft Jaws	Claw Jaws	Jaw Nuts			
MATSUMOTO (MMK)	HHJ-10	10 in.	1.5MM X 60°	K1-16-30	12	22	23	53	23	KT-100JN	-	
	HHJ-12	12 in.	1.5MM X 60°	K1-18-30	12	22, 24	23, 25	53	25	KT-120JN	-	
	HHJ-8	8 in.	1.5MM X 60°	K1-14-25	12	20	21	53	-	CALL	-	
	HHJL-10	10 in.	1.5MM X 60°	K1-16-30	12	22	23	53	-	CALL	-	
	HHL-10	10 in.	1.5MM X 60°	K1-16-30	12	22	23	53	23	KT-100JN	-	
	HHL-12	12 in.	1.5MM X 60°	K1-18-30	12	22, 24	23, 25	53	25	KT-120JN	-	
	HHL-15	15 in.	3.0MM X 60°	K3-22-50	13	30	31	-	-	CALL	-	
	HHL-8	8 in.	1.5MM X 60°	K1-14-25	12	20	21	53	-	CALL	-	
	HHXA 5-6	5 in.	1.5MM X 60°	K1-10-19	-	16	17	-	-	CALL	-	
	HJ-06	6 in.	3.0MM X 60°	K3-12-20	-	28	29	-	29	H3-60JN	-	
	HJ-08	8 in.	3.0MM X 60°	K3-14-25	-	28	29	-	-	CALL	-	
	HJ-10	10 in.	1.5MM X 60°	K1-16-30	12	22	23	53	23	KT-100JN	TNS1103	
	HJ-10-67	10 in.	1.5MM X 60°	K1-16-30	12	22	23	53	-	CALL	-	
	HJ-12	12 in.	1.5MM X 60°	K1-18-30	12	22, 24	23, 25	53	25	KT-120JN	-	
	HJ-8	8 in.	1.5MM X 60°	K1-14-25	12	20	21	53	-	CALL	-	
	HL-8	8 in.	1.5MM X 60°	K1-14-25	12	20	21	53	-	CALL	-	
	HW-10	10 in.	3.0MM X 60°	K3-16-30	13	28	29	-	-	CALL	-	
	HW-12	12 in.	3.0MM X 60°	K3-16-30	13	28	29	-	-	CALL	-	
	HX-10	10 in.	1.5MM X 60°	K1-16-30	12	22	23	53	23	KT-100JN	-	
	HX-12	12 in.	1.5MM X 60°	K1-18-30	12	22, 24	23, 25	53	-	CALL	-	
	HX-6	6 in.	3.0MM X 60°	K3-12-20	-	28	29	-	-	CALL	-	
	HX-8	8 in.	1.5MM X 60°	K1-14-25	12	20	21	53	-	CALL	-	
	HXA5-6	6 in.	1.5MM X 60°	K1-10-19	-	16	17	-	-	CALL	-	
	MMK-12	12 in.	1.5MM X 60°	K1-18-30	12	22, 24	23, 25	53	-	CALL	-	
	SA 5-6-40	5 in.	1.5MM X 60°	K1-10-19	-	16	17	-	-	CALL	-	
	SH-12	12 in.	1.5MM X 60°	K1-18-30	12	22, 24	23, 25	53	-	CALL	-	
	STC-10	10 in.	1.5MM X 60°	K1-16-30	12	22	23	53	23	KT-100JN	-	
	STC-6	6 in.	3.0MM X 60°	K3-12-20	-	28	29	-	-	CALL	-	
	STC-8	8 in.	1.5MM X 60°	K1-14-25	12	20	21	53	-	CALL	-	
	U-10	10 in.	1.5MM X 60°	K1-16-30	12	22	23	53	-	CALL	-	
	Z-15	15 in.	3.0MM X 60°	K3-22-50	13	30	31	-	-	CALL	60150102	
	Z-18	18 in.	3.0MM X 60°	K3-22-50	13	30	31	-	-	CALL	60150102	
	Z-4	4 in.	1.5MM X 60°	K1-10-14	-	16	17	-	-	CALL	4604012	
	Z-5	5 in.	1.5MM X 60°	K1-10-14	-	16	17	-	-	CALL	61060105	
	Z-6	6 in.	1.5MM X 60°	K1-11-25	12	18	19	-	19	SG-60JN	60060002	
	Z-8	8 in.	1.5MM X 60°	K1-14-25	12	20	21	53	-	CALL	60080002	
	Z-8-52	8 in.	1.5MM X 60°	K1-14-25	12	20	21	53	-	CALL	-	
	ZA11-15	15 in.	3.0MM X 60°	K3-22-50	13	30	31	-	-	CALL	60150102	
	ZA11-18	18 in.	3.0MM X 60°	K3-22-50	13	30	31	-	-	CALL	60150102	
	ZA15-18	18 in.	3.0MM X 60°	K3-22-50	13	30	31	-	-	CALL	60150102	
	ZA5-5	5 in.	1.5MM X 60°	K1-10-14	-	16	17	-	-	CALL	61060105	
	ZA5-6	6 in.	1.5MM X 60°	K1-11-25	12	18	19	-	19	SG-60JN	60060002	
	ZA5-6-0	6 in.	1.5MM X 60°	K1-11-25	12	18	19	-	19	SG-60JN	60060002	
	ZA5-6B	6 in.	1.5MM X 60°	K1-11-25	12	18	19	-	19	SG-60JN	60060002	
	ZA6-10	10 in.	1.5MM X 60°	K1-16-30	12	22	23	53	-	CALL	60100002	
	ZA6-10	6 in.	1.5MM X 60°	K1-16-30	12	22	23	53	-	CALL	-	
	ZA6-10- (For Hitachi Seiki)	6 in.	1.5MM X 60°	K1-16-32	12	22	23	-	23	MT-100JN	60100102	
	ZA6-8	8 in.	1.5MM X 60°	K1-14-25	12	20	21	53	-	CALL	60080002	
	ZA8-10	10 in.	1.5MM X 60°	K1-16-30	12	22	23	53	-	CALL	60100002	
	ZA8-10 (For Hitachi Seiki)	8 in.	1.5MM X 60°	K1-16-32	12	22	23	-	23	MT-100JN	60100102	
ZA8-12	12 in.	1.5MM X 60°	K1-18-30	12	22, 24	23, 25	53	-	CALL	60120002		
ZA8-15	15 in.	3.0MM X 60°	K3-22-50	13	30	31	-	-	CALL	60150102		
ZA8-15- On HAAS	15 in.	1.5MM X 60°	K1-26-43	12	26	27	-	-	CALL	-		
ZJ-8-52	8 in.	1.5MM X 60°	K1-14-25	12	20	21	53	-	CALL	-		
ZJA11-15	15 in.	3.0MM X 60°	K3-22-50	13	30	31	-	-	CALL	60150102		
ZJA11-18	18 in.	3.0MM X 60°	K3-22-50	13	30	31	-	-	CALL	60150102		
ZJA5-6	6 in.	1.5MM X 60°	K1-11-25	12	18	19	-	19	SG-60JN	60060002		
ZJA6-10	10 in.	1.5MM X 60°	K1-16-30	12	22	23	53	-	CALL	60100002		
ZJA6-8	8 in.	1.5MM X 60°	K1-14-25	12	20	21	53	-	CALL	60080002		
ZJA8-10	10 in.	1.5MM X 60°	K1-16-30	12	22	23	53	-	CALL	60100002		
ZJA8-12	12 in.	1.5MM X 60°	K1-18-30	12	22, 24	23, 25	53	-	CALL	60120002		

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# EASY JAW FINDER

For 1.5mm x 60°, 3.0mm x 60°, 1/16 x 90° & 3/32 x 90° Serration Chucks

## Matsumoto (MMK), PBA Pratt Burnerd, Rohm

Jaw Chuck Manufacturer	Chuck Model	Chuck Size	Serration Type	Jaw Group	Catalog Page Number					Jaw Nut & Keys Part Numbers	OEM Chuck Mfg Jawnut
					Hard Jaws	Round Jaws	Soft Jaws	Claw Jaws	Jaw Nuts		
MATSUMOTO (MMK)	ZJA8-15/ZLA11-15	15 in.	3.0MM X 60°	K3-22-50	13	30	31	-	-	CALL	60150102
	YA5-6-46	6 in.	1.5MM X 60°	K1-12-20	12	18	19	52	-	CALL	-
	ZLA6-8	8 in.	1.5MM X 60°	K1-14-25	12	20	21	53	-	CALL	60080002
	ZLA8-10	10 in.	1.5MM X 60°	K1-16-30	12	22	23	53	-	CALL	60100002
	ZLA8-12	12 in.	1.5MM X 60°	K1-18-30	12	22, 24	23, 25	53	-	CALL	60120002
PBA	9151-1723	6 in.	1.5MM X 60°	K1-12-20	12	18	19	52	-	CALL	-
	9151-2123	8 in.	1.5MM X 60°	K1-14-25	12	20	21	53	-	CALL	-
	9151-2623	10 in.	1.5MM X 60°	K1-16-30	12	22	23	53	-	CALL	-
	9151-3123	12 in.	1.5MM X 60°	K1-18-30	12	22, 24	23, 25	53	-	CALL	-
	9151-3823	15 in.	1.5MM X 60°	K1-22-43	12	26	27	-	-	CALL	-
	9161-2123	8 in.	1.5MM X 60°	K1-14-25	12	20	21	53	-	CALL	-
	9161-2623	8 in.	1.5MM X 60°	K1-16-30	12	22	23	53	-	CALL	-
	9821-1723	6 in.	1.5MM X 60°	K1-12-20	12	18	19	52	-	CALL	-
	9821-2110	8 in.	1/16X90°	I1-66-100	-	32	33	-	-	CALL	-
	9821-2123	8 in.	1.5MM X 60°	K1-14-25	12	20	21	53	-	CALL	-
	9821-2610	10 in.	1/16X90°	I1-66-100	-	32	33	-	-	CALL	-
	9821-2623	10 in.	1.5MM X 60°	K1-16-30	12	22	23	53	-	CALL	-
	9821-3110	12 in.	1/16X90°	I1-82-125	-	-	35	-	-	CALL	-
	9821-3123	12 in.	1.5MM X 60°	K1-18-30	12	22, 24	23, 25	53	-	CALL	-
	9821-3810	15 in.	1/16X90°	I1-100-175	-	-	35	-	-	CALL	-
	9821-3823	15 in.	1.5MM X 60°	K1-22-43	12	26	27	-	-	CALL	-
	9821-4610	18 in.	1/16X90°	I1-100-175	-	-	35	-	-	CALL	-
	9821-5310	21 in.	1/16X90°	I1-100-175	-	-	35	-	-	CALL	-
	9821-6110	24 in.	1/16X90°	I1-100-175	-	-	35	-	-	CALL	-
	9831-1723	6 in.	1.5MM X 60°	K1-12-20	12	18	19	52	-	CALL	-
	9831-2110	8 in.	1/16X90°	I1-66-100	-	32	33	-	-	CALL	-
	9831-2123	8 in.	1.5MM X 60°	K1-14-25	12	20	21	53	-	CALL	-
	9831-2610	10 in.	1/16X90°	I1-66-100	-	32	33	-	-	CALL	-
	9831-2623	10 in.	1.5MM X 60°	K1-16-30	12	22	23	53	-	CALL	-
	9831-3110	12 in.	1/16X90°	I1-82-125	-	-	35	-	-	CALL	-
9831-3123	12 in.	1.5MM X 60°	K1-18-30	12	22, 24	23, 25	53	-	CALL	-	
PBA (PRATT-BURNERD)	15	15	1.5MM X 60°	I1-78-118	13	34	35	-	-	CALL	-
	160-200 HIGH SPEED Q.C.	160mm/7in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	160-200 INTERNATIONAL	160mm/7in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	165 HYD. FRONT END	165mm/7in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	210 HIGH SPEED Q.C.	210mm/9in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	210 HYD. FRONT END	210mm/9in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	250 HIGH SPEED Q.C.	250mm/10in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	254 INTERNATIONAL	-	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	265 HIGH SPEED Q.C.	265mm/11in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	265 KB	265mm/11in	1.5MM X 60°	K1-16-30	12	22	23	53	-	CALL	-
	305KB	305mm/13in	1.5MM X 60°	K1-18-30	12	22, 24	23, 25	53	-	CALL	-
	400 HYD. FRONT END	400mm/16in	3/32 X 90 °	I3-100-138	-	36	37	-	37	FK-160TN	-
	400 INTERNATIONAL	400mm/16in	3/32 X 90 °	I3-100-138	-	36	37	-	37	FK-160TN	-
	500 HYD. FRONT END	500mm/20in	3/32 X 90 °	I3-100-138	-	36	37	-	37	FK-160TN	-
	9"	9 in.	1/16 X 90°	I1-66-87	-	32	33	-	-	CALL	-
	HSL 315	315mm/13in	1.5MM X 60°	K1-18-30	12	22, 24	23, 25	53	-	CALL	-
	ROTA NC 315	315mm/13in	1.5MM X 60°	K1-18-30	12	22, 24	23, 25	53	-	CALL	-
ROTA NCF 315	315mm/13in	1.5MM X 60°	K1-18-30	12	22, 24	23, 25	53	-	CALL	-	
ROTA NCK 315	315mm/13in	1.5MM X 60°	K1-18-30	12	22, 24	23, 25	53	-	CALL	-	
ROHM	KFD 130	130mm/6in	1/16X90°	I1-47-59	-	32	33	-	-	CALL	-
	KFD 160-200	200mm/8in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	KFD 400-500-630	500mm/20in	3/32 X 90 °	I3-100-138	-	36	37	-	-	CALL	-
	KFD-HE 130	130mm/6in	1.5MM X 60°	K1-10-14	-	16	17	-	-	CALL	-
	KFD-HE 170	170mm/7in	1.5MM X 60°	K1-12-20	12	18	19	52	-	CALL	-
	KFD-HE 210	210mm/9in	1.5MM X 60°	K1-14-25	12	20	21	53	-	CALL	-
	KFD-HE 254	-	1.5MM X 60°	K1-16-30	12	22	23	53	-	CALL	-
	KFD-HE 315	315mm/13in	1.5MM X 60°	K1-21-30	12	24	25	-	-	CALL	-
KFD-HF 160-200	160mm/7in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-	

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For 1.5mm x 60°, 3.0mm x 60°, 1/16 x 90° & 3/32 x 90° Serration Chucks

## Rohm, Schunk, SMW Autoblok

Jaw Chuck Manufacturer	Chuck Model	Chuck Size	Serration Type	Jaw Group	Catalog Page Number					Jaw Nut & Keys Part Numbers	OEM Chuck Mfg Jawnut
					Hard Jaws	Round Jaws	Soft Jaws	Claw Jaws	Jaw Nuts		
ROHM	KFD-HF 400-500	400mm/16in	3/32 X 90 °	I3-100-138	-	36	37	-	-	CALL	-
	KFD-HS 160	160mm/7in	1/16X90°	I1-47-59	-	32	33	-	-	CALL	-
	KFD-HS 400-500	400mm/16in	3/32 X 90 °	I3-100-138	-	36	37	-	-	CALL	-
	KFH 140	140mm/6in	1/16X90°	I1-47-59	-	32	33	-	-	CALL	-
	KFH 160-200	200mm/8in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	KFH 400-500	500mm/20in	3/32 X 90 °	I3-100-138	-	36	37	-	-	CALL	-
	KFH-F 160-200	160mm/7in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	KFH-F 400-500	400mm/16in	3/32 X 90 °	I3-100-138	-	36	37	-	-	CALL	-
	KFH-G 160-200	160mm/7in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	KFH-G 400-500	400mm/16in	3/32 X 90 °	I3-100-138	-	36	37	-	-	CALL	-
	KFH-NC 160-200	160mm/7in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	KFH-NC 400-500	400mm/16in	3/32 X 90 °	I3-100-138	-	36	37	-	-	CALL	-
	KFL 500-600	600mm/24in	3/32 X 90 °	I3-100-138	-	36	37	-	-	CALL	-
	KFN 105	-	1.5MM X 60°	K1-10-14	-	16	17	-	-	CALL	-
	LVE 160-200	200mm/8in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	LVE 400-500-630	500mm/20in	3/32 X 90 °	I3-100-138	-	36	37	-	-	CALL	-
SPD 160-215	215mm/9in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-	
SPO 160-215	215mm/9in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-	
SCHUNK	HSL 400	400mm/16in	3/32 X 90 °	I3-100-138	-	36	37	-	-	CALL	-
	ROTA NC 400	400mm/16in	3/32 X 90 °	I3-100-138	-	36	37	-	-	CALL	-
	ROTA NCF 400	400mm/16in	3/32 X 90 °	I3-100-138	-	36	37	-	-	CALL	-
	HSG 400	400mm/16in	3/32 X 90 °	I3-100-138	-	36	37	-	-	CALL	-
	HSL 165	165mm/7in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	HSL 210	210mm/9in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	HSL 400	400mm/16in	3/32 X 90 °	I3-100-138	-	36	37	-	-	CALL	-
	ROTA NC 165	165mm/7in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	ROTA NC 165-210	165mm/7in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	ROTA NC 210	210mm/9in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	ROTA NC 400	400mm/16in	3/32 X 90 °	I3-100-138	-	36	37	-	-	CALL	-
	ROTA NCD 210	210mm/9in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	ROTA NCD 400	400mm/16in	3/32 X 90 °	I3-100-138	-	36	37	-	-	CALL	-
	ROTA NCF 160	165mm/7in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	ROTA NCF 160-200	160mm/7in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	ROTA NCF 200	210mm/9in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	ROTA NCF 250	250mm/10in	1.5MM X 60°	K1-16-30	12	22	23	53	-	CALL	-
	ROTA NCF 400	400mm/16in	3/32 X 90 °	I3-100-138	-	36	37	-	-	CALL	-
	ROTA NCK 165	165mm/7in	1.5MM X 60°	K1-12-20	12	18	19	52	19	KT-60JN	-
	ROTA NCK 210	210mm/9in	1.5MM X 60°	K1-14-25	12	20	21	53	21	KT-81JN	-
	ROTA NCK 250	250mm/10in	1.5MM X 60°	K1-16-30	12	22	23	53	23	KT-100JN	-
	ROTA NCK 315	315mm/13in	1.5MM X 60°	K1-21-30	12	24	25	-	25	KT-128JN	-
	ROTA NCO 160-200	160mm/7in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	ROTA NCO 400	400mm/16in	3/32 X 90 °	I3-100-138	-	36	37	-	-	CALL	-
	TB 630-265 LH	265mm/11in	3/32 X 90 °	I3-100-156	-	36	37	-	-	CALL	-
	TH 165-210	210mm/9in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	TH 400-500	500mm/20in	3/32 X 90 °	I3-100-138	-	36	37	-	-	CALL	-
	THF 165-210	210mm/9in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
THF 400-500	500mm/20in	3/32 X 90 °	I3-100-138	-	36	37	-	-	CALL	-	
TP 125-26	-	1/16X90°	I1-43-71	13	32	33	-	-	CALL	-	
SMW AUTOBLOK	200	200mm/8in	1.5MM X 60°	K1-17-23	-	20	21	-	-	CALL	-
	210	210mm/9in	1.5MM X 60°	K1-17-23	-	20	21	-	-	CALL	-
	220	220mm/9in	1.5MM X 60°	K1-17-23	-	20	21	-	-	CALL	-
	250	250mm/10in	1.5MM X 60°	K1-21-30	12	24	25	-	25	KT-128JN	-
	ALD-125	125mm/5in	1/16X90°	I1-47-59	-	32	33	-	-	CALL	-
	ALD-210	210mm/9in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	ALD-250	250mm/10in	1/16X90°	I1-82-118	-	34	35	-	-	CALL	73063050
	ALD-305/315	305mm/13in	1/16X90°	I1-82-118	-	34	35	-	-	CALL	73063050
	ALD-400	400mm/16in	3/32 X 90 °	I3-100-156	-	36	37	-	-	CALL	12065020
	ALM 165	165mm/7in	1.5MM X 60°	K1-12-20	12	18	19	52	-	CALL	-
	ALM 250	250mm/10in	1.5MM X 60°	K1-16-30	12	22	23	53	-	CALL	-
ALM 315	315mm/13in	1.5MM X 60°	K1-21-30	12	24	25	-	-	CALL	-	

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2007-08 Product Catalog

# EASY JAW FINDER

For 1.5mm x 60°, 3.0mm x 60°, 1/16 x 90° & 3/32 x 90° Serration Chucks

## SMW Autoblok

Jaw Chuck Manufacturer	Chuck Model	Chuck Size	Serration Type	Jaw Group	Catalog Page Number					Jaw Nut & Keys Part Numbers	OEM Chuck Mfg Chuck
					Hard Jaws	Round Jaws	Soft Jaws	Claw Jaws	Jaw Nuts		
SMW AUTOBLOK	ALM-165	165mm/7in	1.5MM X 60°	K1-12-20	12	18	19	52	-	CALL	73061602
	ALM-210	210mm/9in	1.5MM X 60°	K1-14-25	12	20	21	53	-	CALL	73061602
	ALM-250	250mm/10in	1.5MM X 60°	K1-16-30	12	22	23	53	-	CALL	73062501
	ALM-305/315	305mm/13in	1.5MM X 60°	K1-21-30	12	24	25	-	-	CALL	73063050
	ALM-400	400mm/16in	1.5MM X 60°	K1-26-38	-	-	27	-	-	CALL	12065020
	AND 125	125mm/5in	1/16X90°	I1-47-59	-	32	33	-	-	CALL	-
	AND 210	210mm/9in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	AND-250	250mm/10in	1/16X90°	I1-82-118	-	34	35	-	-	CALL	73063050
	AND-305/315	305mm/13in	1/16X90°	I1-82-118	-	34	35	-	-	CALL	73063050
	AND-400	400mm/16in	3/32 X 90 D	I3-100-156	-	36	37	-	-	CALL	12065020
	ANM 165	165mm/7in	1.5MM X 60°	K1-12-20	12	18	19	52	-	CALL	-
	ANM 250	250mm/10in	1.5MM X 60°	K1-16-30	12	22	23	53	-	CALL	-
	ANM 315	315mm/13in	1.5MM X 60°	K1-21-30	12	24	25	-	-	CALL	-
	ANM-210	210mm/9in	1.5MM X 60°	K1-14-25	12	20	21	53	-	CALL	73061602
	ANM-305/315	305mm/13in	1.5MM X 60°	K1-21-30	12	24	25	-	-	CALL	73063050
	ANM-400	400mm/16in	1.5MM X 60°	K1-26-38	-	-	27	-	-	CALL	12065020
	BB 500-ES	500mm/20in	3/32 X 90 D	I3-100-156	-	36	37	-	-	CALL	-
	BB 630-ES 265	265mm/11in	3/32 X 90 D	I3-100-156	-	36	37	-	-	CALL	-
	BB-D 210	210mm/9in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	BBD-210	210mm/9in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	73062150
	BBD-250	250mm/10in	1/16X90°	I1-82-118	-	34	35	-	-	CALL	73063050
	BBD-305/315	305mm/13in	1/16X90°	I1-82-118	-	34	35	-	-	CALL	73063050
	BBM-175	175mm/7in	1.5MM X 60°	K1-12-20	12	18	19	52	-	CALL	73061602
	BBM-210	210mm/9in	1.5MM X 60°	K1-14-25	12	20	21	53	-	CALL	73061602
	BBM-250	250mm/10in	1.5MM X 60°	K1-16-30	12	22	23	53	-	CALL	73062501
	BBM-305/315	305mm/13in	1.5MM X 60°	K1-21-30	12	24	25	-	-	CALL	73063050
	BH-D 210	210mm/9in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	BHD-210	210mm/9in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	73062150
	BHD-250	250mm/10in	1/16X90°	I1-82-118	-	34	35	-	-	CALL	73063050
	BHD-305/315	305mm/13in	1/16X90°	I1-82-118	-	34	35	-	-	CALL	73063050
	BHD-FC 210	210mm/9in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	BH-FCD210	210mm/9in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	73062150
	BH-FCD250	250mm/10in	1/16X90°	I1-82-118	-	34	35	-	-	CALL	73063050
	BH-FCD305/315	305mm/13in	1/16X90°	I1-82-118	-	34	35	-	-	CALL	73063050
	BH-FCD500	500mm/20in	3/32 X 90 D	I3-100-156	-	36	37	-	-	CALL	12065020
	BH-FCD630	630mm/25in	3/32 X 90 D	I3-100-156	-	36	37	-	-	CALL	12065020
	BHM-165	165mm/7in	1.5MM X 60°	K1-12-20	12	18	19	52	-	CALL	73061602
	BHM-210	210mm/9in	1.5MM X 60°	K1-14-25	12	20	21	53	-	CALL	73061602
	BHM-250	250mm/10in	1.5MM X 60°	K1-16-30	12	22	23	53	-	CALL	73062501
	BHM-305/315	305mm/13in	1.5MM X 60°	K1-21-30	12	24	25	-	-	CALL	73063050
	BHM-FC 165	165mm/7in	1.5MM X 60°	K1-12-20	12	18	19	52	-	CALL	-
	BHM-FC 250	250mm/10in	1.5MM X 60°	K1-16-30	12	22	23	53	-	CALL	-
	BHM-FC165	165mm/7in	1.5MM X 60°	K1-12-20	12	18	19	52	-	CALL	73061602
	BHM-FC210	210mm/9in	1.5MM X 60°	K1-14-25	12	20	21	53	-	CALL	73061602
	BHM-FC250	250mm/10in	1.5MM X 60°	K1-16-30	12	22	23	53	-	CALL	73062501
	BHM-FC305/315	305mm/13in	1.5MM X 60°	K1-21-30	12	24	25	-	-	CALL	73063050
	C-D 200	200mm/8in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	CLD-200	200mm/8in	1/16X90°	I1-82-118	-	34	35	-	-	CALL	12062500
	GHD-500	500mm/20in	3/32 X 90 D	I3-100-156	-	36	37	-	-	CALL	12065082
	GHD-610	610mm/25in	3/32 X 90 D	I3-100-156	-	36	37	-	-	CALL	12065002
GHD-640	640mm/26in	3/32 X 90 D	I3-100-156	-	36	37	-	-	CALL	12065002	
GHD-800	800mm/32in	3/32 X 90 D	I3-100-156	-	36	37	-	-	CALL	12065002	
GHD-FC 210	210mm/9in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-	
GHDN 125	125mm/5in	1/16X90°	I1-47-59	-	32	33	-	-	CALL	-	
GHDN 210	210mm/9in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-	
HB-D 210	210mm/9in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-	
HBD-210	210mm/9in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	73062150	
HBD-250	250mm/10in	1/16X90°	I1-82-118	-	34	35	-	-	CALL	73063050	
HBD-305	305mm/13in	1/16X90°	I1-82-118	-	34	35	-	-	CALL	73063050	
HBM 165	165mm/7in	1.5MM X 60°	K1-12-20	12	18	19	52	-	CALL	-	

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# EASY JAW FINDER

For 1.5mm x 60°, 3.0mm x 60°, 1/16 x 90° & 3/32 x 90° Serration Chucks

## SMW Autoblok

Jaw Chuck Manufacturer	Chuck Model	Chuck Size	Serration Type	Jaw Group	Catalog Page Number					Jaw Nut & Keys Part Numbers	OEM Chuck Mfg Jawnut
					Hard Jaws	Round Jaws	Soft Jaws	Claw Jaws	Jaw Nuts		
	HBM 315	315mm/13in	1.5MM X 60°	K1-21-30	12	24	25	-	-	CALL	-
	HBM-165	165mm/7in	1.5MM X 60°	K1-12-20	12	18	19	52	-	CALL	73061602
	HBM-210	210mm/9in	1.5MM X 60°	K1-14-25	12	20	21	53	-	CALL	73061602
	HBM-250	250mm/10in	1.5MM X 60°	K1-16-30	12	22	23	53	-	CALL	73062501
	HBM-305/315	305mm/13in	1.5MM X 60°	K1-21-30	12	24	25	-	-	CALL	73063050
	HDB 220	220mm/9in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	HDN 200-220	220mm/9in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	HDN 250 S	250mm/10in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	HFK 160-200	200mm/8in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	HFK 400-500	500mm/20in	3/32 X 90 D	I3-100-138	-	36	37	-	-	CALL	-
	HFKN-D 210	210mm/9in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	HF-KS 13032	-	1/16X90°	I1-43-71	13	32	33	-	33	PH-60TN	-
	HFKS 160	160mm/7in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	HFKS 400-500	500mm/20in	3/32 X 90 D	I3-100-138	-	36	37	-	-	CALL	-
	ILD-500	500mm/20in	3/32 X 90 D	I3-100-156	-	36	37	-	-	CALL	12065002
	ILD-630	630mm/25in	3/32 X 90 D	I3-100-156	-	36	37	-	-	CALL	12065002
	ILD-800	800mm/32in	3/32 X 90 D	I3-100-156	-	36	37	-	-	CALL	12065002
	IND 125	125mm/5in	1/16X90°	I1-47-59	-	32	33	-	-	CALL	-
	IND-500	500mm/20in	3/32 X 90 D	I3-100-156	-	36	37	-	-	CALL	12065002
	IND-630	630mm/25in	3/32 X 90 D	I3-100-156	-	36	37	-	-	CALL	12065002
	IND-800	800mm/32in	3/32 X 90 D	I3-100-156	-	36	37	-	-	CALL	12065002
	KDV 130	130mm/6in	1/16X90°	I1-47-59	-	32	33	-	-	CALL	-
	KDV 160-200-250	200mm/8in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	KDV 500	500mm/20in	3/32 X 90 D	I3-100-138	-	36	37	-	-	CALL	-
	KDVG 160-200-250	200mm/8in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	KDVG 500	500mm/20in	3/32 X 90 D	I3-100-138	-	36	37	-	-	CALL	-
	KFMF 160-200	200mm/8in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	KFV 160-200	200mm/8in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	KFV 400-500	500mm/20in	3/32 X 90 D	I3-100-138	-	36	37	-	-	CALL	-
	KMA 140	140mm/6in	1/16X90°	I1-47-59	-	32	33	-	-	CALL	-
	KMAF 140	140mm/6in	1/16X90°	I1-47-59	-	32	33	-	-	CALL	-
	ODL 200	200mm/8in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	ODN 125	125mm/5in	1/16X90°	I1-47-59	-	32	33	-	-	CALL	-
	ODN 200-220	220mm/9in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	ODN 250 S	250mm/10in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	-
	PBD-210	210mm/9in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	73062150
	PBD-250	250mm/10in	1/16X90°	I1-82-118	-	34	35	-	-	CALL	73063050
	PBD-305/315	305mm/13in	1/16X90°	I1-82-118	-	34	35	-	-	CALL	73063050
	PBID-210	210mm/9in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	73062150
	PBID-250	250mm/10in	1/16X90°	I1-82-118	-	34	35	-	-	CALL	73063050
	PBID-305/315	305mm/13in	1/16X90°	I1-82-118	-	34	35	-	-	CALL	73063050
	PB-M 165	165mm/7in	1.5MM X 60°	K1-12-20	12	18	19	52	-	CALL	-
	PB-M 250	250mm/10in	1.5MM X 60°	K1-16-30	12	22	23	53	-	CALL	-
	PB-M 315	315mm/13in	1.5MM X 60°	K1-21-30	12	24	25	-	-	CALL	-
	PBM-165	165mm/7in	1.5MM X 60°	K1-12-20	12	18	19	52	-	CALL	73061602
	PBM-210	210mm/9in	1.5MM X 60°	K1-14-25	12	20	21	53	-	CALL	73061602
	PBM-250	250mm/10in	1.5MM X 60°	K1-16-30	12	22	23	53	-	CALL	73062501
	PBM-305/315	305mm/13in	1.5MM X 60°	K1-21-30	12	24	25	-	-	CALL	73063050
	PBMI-165	165mm/7in	1.5MM X 60°	K1-12-20	12	18	19	52	-	CALL	73061602
	PBMI-210	210mm/9in	1.5MM X 60°	K1-14-25	12	20	21	53	-	CALL	73061602
	PBMI-250	250mm/10in	1.5MM X 60°	K1-16-30	12	22	23	53	-	CALL	73062501
	PBMI-305/315	305mm/13in	1.5MM X 60°	K1-21-30	12	24	25	-	-	CALL	73063050
	RCD-210	210mm/9in	1/16X90°	I1-66-87	-	32	33	-	-	CALL	73062150
	RCD-250	250mm/10in	1/16X90°	I1-82-118	-	34	35	-	-	CALL	73063050
	RCD-305/315	305mm/13in	1/16X90°	I1-82-118	-	34	35	-	-	CALL	73063050
	RCD-500	500mm/20in	3/32 X 90 D	I3-100-156	-	36	37	-	-	CALL	12065020
	RCD-630	630mm/25in	3/32 X 90 D	I3-100-156	-	36	37	-	-	CALL	12065020
	RCM-165	165mm/7in	1.5MM X 60°	K1-12-20	12	18	19	52	-	CALL	73061602
	RCM-210	210mm/9in	1.5MM X 60°	K1-14-25	12	20	21	53	-	CALL	73061602
	RCM-250	250mm/10in	1.5MM X 60°	K1-16-30	12	22	23	53	-	CALL	73062501
	RCM-305/315	305mm/13in	1.5MM X 60°	K1-21-30	-	24	25	-	-	CALL	73063050
	SP 125	125mm/5in	1/16X90°	I1-43-71	13	32	33	-	33	PH-60TN	-
	STP 125	125mm/5in	1/16X90°	I1-43-71	13	32	33	-	33	PH-60TN	-
	STWP 125	125mm/5in	1/16X90°	I1-43-71	13	32	33	-	33	PH-60TN	-

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# EASY JAW FINDER

## For Tongue & Groove Chucks

Jaw Chuck Manufacturer	Chuck Model	Chuck Size	Jaw Lock Type	Jaw Group	Catalog Page Number		
					Hard Jaws	Round Jaws	Soft Jaws
ATLAS, AMESTRA, BERG, BISON, BTC, BUCK, CUSHMAN, PBA, SCA, YUASA	4"	1/4	ASTG-MEDIUM DUTY	TI-25-1/4-11	-	-	39
	5"	5/16	ASTG-MEDIUM DUTY	TI-31-5/16-12	-	38	39
	6"	3/8	ASTG-MEDIUM DUTY	TI-31-3/8-15	14	38	39
	8"	3/8	ASTG-MEDIUM DUTY	TI-31-3/8-17	14	38	39
	10"	1/2	ASTG-MEDIUM DUTY	TI-50-1/2-21	14	40	41
	12"	1/2	ASTG-MEDIUM DUTY	TI-50-1/2-25	14	40	41
	15"	5/8	ASTG-MEDIUM DUTY	TI-50-5/8-30	14	42	43

Jaw Chuck Manufacturer	Chuck Model	Chuck Size	Jaw Lock Type	Jaw Group	Catalog Page Number		
					Hard Jaws	Round Jaws	Soft Jaws
ATLAS, AMESTRA, BERG, BISON, BTC, BUCK, CUSHMAN, PBA, SCA, YUASA	6"	7/16	ASTG-HEAVY DUTY	TI-31-7/16-15	-	38	39
	8"	1/2	ASTG-HEAVY DUTY	TI-31-1/2-17	-	38	39
	10"	5/8	ASTG-HEAVY DUTY	TI-50-5/8-21	-	40	41
	12"	5/8	ASTG-HEAVY DUTY	TI-50-5/8-25	14	40	41
	15"	3/4	ASTG-HEAVY DUTY	TI-50-3/4-30	-	42	43
	18"	3/4	ASTG-HEAVY DUTY	TI-50-3/4-30	-	42	43

Jaw Chuck Manufacturer	Chuck Model	Chuck Size	Jaw Lock Type	Jaw Group	Catalog Page Number		
					Hard Jaws	Round Jaws	Soft Jaws
Warner & Swasey	8"	1/2	ASTG FOR W&S	TI-31-1/2-17	-	38	39
	10"	5/8	ASTG FOR W&S	TI-50-5/8-21	-	40	41
	12"	5/8	ASTG FOR W&S	TI-50-5/8-25	14	40	41
	15"	3/4	ASTG FOR W&S	TI-50-3/4-30	-	42	43
	18"	3/4	ASTG FOR W&S	TI-50-3/4-30	-	42	43

Jaw Chuck Manufacturer	Chuck Model/Size	Jaw Lock Type	Jaw Group	Catalog Page Number		
				Hard Jaws	Round Jaws	Soft Jaws
SCHUNK, SMW SYSTEMS, SMW AUTOBLOK, FORKARDT, ROHM QUICK CHANGE CHUCKS	140MM / 160MM / 165MM / 170MM / 175MM	METRIC TONGUE & GROOVE	TK-08-08-32	-	44	45
	200MM / 210MM / 225MM	METRIC TONGUE & GROOVE	TK-10-08-40	-	44	45
	250MM / 265MM / 280MM	METRIC TONGUE & GROOVE	TK-12-12-40	-	44	45
	315MM & LARGER	METRIC TONGUE & GROOVE	TK-12-12-54	-	44	45

## For Acme/Square Serrated

Jaw Chuck Manufacturer	Chuck Model	Jaw Lock Type	Jaw Group	Catalog Page Number				Jaw Nut & Keys	Master Key Part Number	Master Key Page
				Hard Jaws	Round Jaws	Soft Jaws	Jaw Nuts			
CUSHMAN, HOWA, LOGANSPOUT, PBA, SMW AUTOBLOK	8in	ACME SER	AI-06-1/2-12	-	46	47	47	41	AC-80AK	47
	10in	ACME SER	AI-07-1/2-17	15	46	47	47	41	AC-120AK/	47
	12in	ACME SER	AI-08-5/8-20	15	46	47	47	41	AC-120AK/	47
	15 - 18	ACME SER	AI-10-3/4-25	15	46	47	47	41	AC-150AK/	47
	21-24	ACME SER	AI-12-7/8-30	-	46	47	47	41	AC-210AK	47
MMK MATSUMOTO	HH,HHA,HHJ 21"-24"	ACME SER	AI-12-7/8-30	-	46	47	??	-	CALL	-
	HH,HHA,HHJ 28"-40"	ACME SER	AI-12-7/8-30	-	46	47	??	-	CALL	-

Jaw Chuck Manufacturer	Chuck Model	Jaw Lock Type	Jaw Group	Catalog Page Number				Jaw Nut & Keys	Master Key Part Number	Master Key Page
				Hard Jaws	Round Jaws	Soft Jaws	Jaw Nuts			
BUCK, GISHOLT, PBA, SP, WARNER & SWASSEY	8in	SQUARE SER	SI-05-3/8-14	-	48	49	49	43	SP-80SQK	49
	10in	SQUARE SER	SI-07-1/2-17	15	48	49	49	43	SP-120SQK	49
	12in	SQUARE SER	SI-07-5/8-17	15	48	49	49	43	SP-120SQK	49
	15in-18in	SQUARE SER	SI-10-3/4-25	15	48	49	49	43	SP-150SQK/	49
	20in-24in	SQUARE SER	SI-10-3/4-30	-	48	49	49	43	SP-210SQK	49

## For Northfield™ Chucks

Jaw Chuck Manufacturer	Chuck Model	Chuck Size	Jaw Lock Type	Catalog Page Number		
				Jaw Group	Soft Jaws	Round Jaws
Northfield	All	All	North Field	Northfield	50	50

## For Quick Jaw Change Chucks

Jaw Chuck Manufacturer	Chuck Model	Chuck Size	Jaw Lock Type	Base Monoblok & Hard Jaws	Claw Jaws	Round & Soft Jaws
SMW Autoblok, Schunk, SMW Systems	All	All	Quick Change	51	52	44,45

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