

# INTERNAL WORKHOLDING FOR LATHES



## EXPANDING COLLET SYSTEM For 5C, 16C, 2J & 3J Collets

All Collets In This Section Are Compatible  
With Collets Sold By J.F.K. Company

- Suited for ID Holding
- Complete system consists of
  - Expanding Collet
  - Adapter
  - Expanding Screw
- Machinable collet
- Made in USA



② Select Adapter based on your spindle type

### ADAPTER

Type	Part No.	Price
5C	JK-698	\$55.89
16C	JK-699	\$103.42
2J	JK-695	\$86.70
3J	JK-696	\$103.42

Ordering is as easy as 1-2-3!

① Select Collet based on workpiece diameter and machinable length



③ Select Expanding Screw based on Collet Part Number in Step 1



### COLLETS

Collet Range (diameter)	5/8" Length		1" Length		1-3/4" Length	
	Part No.	Price	Part No.	Price	Part No.	Price
5/16" to 9/16"	JK-601	\$26.24	-	-	-	-
1/2" to 1"	-	-	JK-602	\$26.62	JK-612	\$28.52
1/2" to 1-1/2"	-	-	JK-603	\$28.52	JK-614	\$33.09
1/2" to 2"	-	-	JK-604	\$31.95	JK-616	\$37.64
1/2" to 2-1/2"	-	-	JK-605	\$37.64	JK-618	\$43.36
1/2" to 3"	-	-	JK-606	\$44.49	-	-
1/2" to 4"	-	-	JK-607	\$51.34	-	-
1/2" to 5"	-	-	JK-608	\$58.18	-	-

Above Collets Come With Expanding Screw

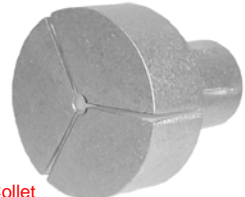
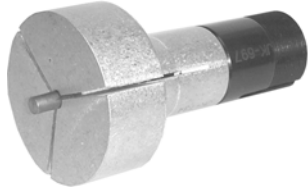
### EXPANDING SCREWS

Using Collet Part Number	Part Number	Screw Price
JK-602 to JK-608	JK-1005	\$4.44
JK-612 to JK-618	JK-1006	\$4.44
JK-601*	JK-1009	\$5.62
Bolt for JK-1009	JK-1007	\$2.98
Stud for JK-1008	JK-1008	\$2.65

\*JK-1009 consists of Bolt (JK-1007) & Stud (JK-1008)

## 5C OVERSIZE COLLETS Standard Stem

- Perfect for OD Holding
- Available in Steel and Aluminum
- Standard or extra thickness



### STANDARD THICKNESS

Head Dia	Head Lgth	Steel	Aluminum	Price Each
2"	3/4"	JK-633	JK-733	\$29.67
2-1/2"	1"	JK-634	JK-734	\$33.09
3"	1"	JK-635	JK-735	\$35.37
4"	1"	JK-636	JK-736	\$44.49

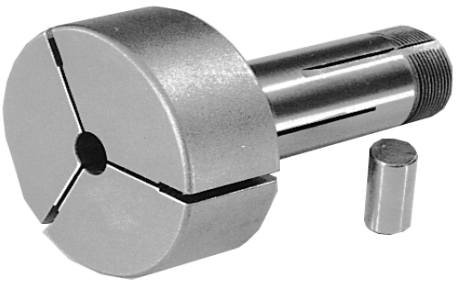
### EXTRA THICK

Head Dia	Head Lgth	Steel	Aluminum	Price Each
1-1/2"	7/8"	JK-641	JK-741	\$25.10
2"	1-1/4"	JK-642	JK-742	\$33.09
2-1/2"	1-1/2"	JK-643	JK-743	\$35.37
3"	1-5/8"	JK-644	JK-744	\$39.93

### 5C ADAPTER

Part Number	Price
JK-697	\$20.52

## 5C STEP COLLETS



- Soft face for easy machining.
- Hardened bodies have no internal threads.
- Diameters from 2" to 6"

For O.D. Workholding

Head Dia	Part Number	Price Each
2"	LY-550-002	\$49.70
3"	LY-550-003	\$57.40
4"	LY-550-004	\$84.00
5"	LY-550-005	\$121.10
6"	LY-550-006	\$139.30

## ONE PIECE STANDARD 5C COLLETS



For O.D. Workholding

- FEATURES:
- Perfect for OD holding
  - Black oxide coating to ensure long life
  - Machinable steel
  - Made in USA



Head Dia	Head Lgth	Part Number	Price Each
1-1/2"	1-1/4"	JK-621	\$39.68
2"	1-1/4"	JK-622	\$44.64
2-1/2"	1-1/4"	JK-623	\$46.62

Call Us Today For All Of Your Machine Tool Needs!