

SPD INDEXABLE DRILL SUPERIOR PIERCING DRILL



- Excellent chip evacuation due to the special flute design
- Chip evacuation quality has been improved due to increased flute space-even at high feed rates-while maintaining rigidity of shank
- Special surface treatment on holder results in longer tool life
- Uses cost-effective 4 corner inserts
- Available in 3X and 4X depth with diameters ranging from 0.500 to 0.875



3X DRILL DIAMETER

Dia	Shank Dia	ØD2	Flute Length	L2	Shank Length	OAL	PT	Part Number	Price	Insert Series	Screw	Wrench
0.500	0.75	0.94	1.54	2.20	1.97	4.17	1/8	KS0500-3D75-209	\$234.17	SPMT050203-	FTNA0204(M2.0)	TW06P
0.531	0.75	0.94	1.54	2.20	1.97	4.17	1/8	KS0531-3D75-209	\$234.17	SPMT050203-	FTNA0204(M2.0)	TW06P
0.562	0.75	0.94	1.65	2.36	1.97	4.33	1/8	KS0532-3D75-209	\$234.17	SPMT050203-	FTNA0204(M2.0)	TW06P
0.625	1.00	1.34	1.89	2.64	2.20	4.84	1/8	KS0625-3D75-244	\$234.17	SPMT060204-	FTKA02206S(M2.2)	TW07S
0.687	1.00	1.34	2.01	2.76	2.20	4.96	1/8	KS0687-3D75-244	\$234.17	SPMT060204-	FTKA02206S(M2.2)	TW07S
0.750	1.00	1.34	2.24	3.03	2.20	5.24	1/8	KS0750-3D75-244	\$234.17	SPMT060204-	FTKA02206S(M2.2)	TW07S
0.812	1.00	1.34	2.36	3.23	2.20	5.43	1/8	KS0812-3D75-283	\$269.49	SPMT070204-	FTKA02565(M2.5)	TW07S

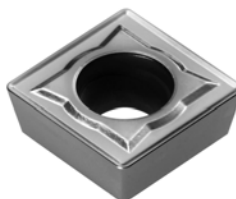
4X DRILL DIAMETER

Dia	Shank Dia	ØD2	Flute Length	L2	Shank Length	OAL	PT	Part Number	Price	Insert Series	Screw	Wrench
0.500	0.75	0.94	2.05	2.72	1.97	4.69	1/8	KS0500-4D75-209	\$257.61	SPMT050203-	FTNA0204(M2.0)	TW06P
0.531	0.75	0.94	2.05	2.72	1.97	4.69	1/8	KS0531-4D75-209	\$257.61	SPMT050203-	FTNA0204(M2.0)	TW06P
0.562	0.75	0.94	2.20	2.91	1.97	4.88	1/8	KS0532-4D75-209	\$257.61	SPMT050203-	FTNA0204(M2.0)	TW06P
0.625	1.00	1.34	2.52	3.27	2.20	5.47	1/8	KS0625-4D75-244	\$257.61	SPMT060204-	FTKA02206S(M2.2)	TW07S
0.687	1.00	1.34	2.68	3.43	2.20	5.63	1/8	KS0687-4D75-244	\$257.61	SPMT060204-	FTKA02206S(M2.2)	TW07S
0.750	1.00	1.34	2.99	3.78	2.20	5.98	1/8	KS0750-4D75-244	\$257.61	SPMT060204-	FTKA02206S(M2.2)	TW07S
0.812	1.00	1.34	3.15	4.02	2.20	6.22	1/8	KS0812-4D75-283	\$296.42	SPMT070204-	FTKA02565(M2.5)	TW07S

SPMT INSERTS FOR SPD INDEXABLE DRILLS



- Economical! 4 corner inserts can be used for both positions
- Optimal quality on chip breaking and evacuation makes the SPD drill ideal for small diameter drilling
- Grades available for steels and stainless



Industry Reference	IC	Thick-ness	Radius	d1	STEEL	STAINLESS	Price Each	Screw		Wrench	
					Grade PC3535 DM Chipbreaker	Grade PC9530 DF Chipbreaker		Part Number	Price	Part Number	Price
SPMT050203	0.209	0.094	0.012	0.091	KOY-209-PC3535M	KOY-209-PC9530F	\$8.15	KOY-FTNA0204	\$8.58	TW06P	\$15.00
SPMT060204	0.244	0.098	1/64	0.098	KOY-244-PC3535M	KOY-244-PC9530F	\$8.15	KOY-FTKA02206S	\$8.55	TW07S	\$10.00
SPMT070204	0.283	0.098	1/64	0.110	KOY-283-PC3535M	KOY-283-PC9530F	\$8.15	KOY-FTKA02565	\$8.80	TW07S	\$10.00

BLIND HOLE AIR GUN



- FEATURES:**
- Designed to clean out blind holes in work pieces.
 - 1/8" diameter plastic air tube allows access into small diameter holes.
 - Safety air shield protects workers from dangerous chip fly-back.
 - 1/4" NPT (female) inlet.
 - 3/16" OD brass extension.
 - Meets OSHA standards.



Size	Part Number	Price
6"	GU-74BH006Z	\$24.07
12"	GU-74BH012Z	\$25.24
18"	GU-74BH018Z	\$26.32

See Pages 573-574 For Our Complete Selection of Guardair Air Guns!

JET GUARD SAFETY AIR GUN



- FEATURES:**
- Provides years of dependable, non-fatiguing, effective operation
 - Patented, protective air cone is an effective safeguard for reducing injury from flying chips
 - Features a cast aluminum pistol style body with hanging hook
 - 1/4" NPT (female) inlet with max. operating pressure of 120psi.
 - Meets OSHA Standards.



Xtra Thrust Air Gun
Part # GU-74S
\$15.59

Call Us Or Visit Our Website For Our Complete Selection!