



SCLPR BORING BARS USING "CPMT" INSERTS

KENNAMETAL STYLE SCLPR BORING BARS

- Industry standard SCLPR type
- Uses CPMT type inserts
- Shanks have locating flats for easy set-up
- Available in steel, heavy metal or carbide shanks
- See bottom of page for inserts
- Made in the USA

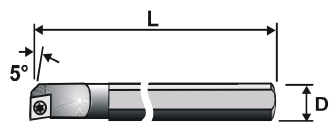


Fig 1

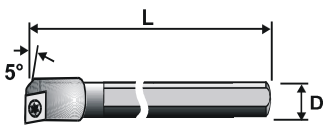
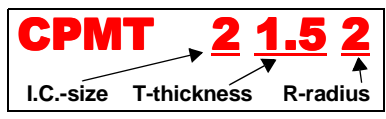
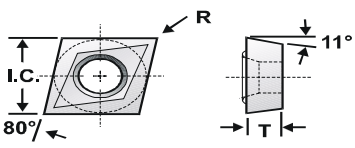


Fig 2

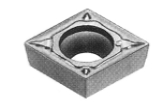
Insert	Kennametal Reference	Shank "D"	Fig #	Steel Shank			Heavy Metal			Carbide Shank			Screw \$ 1.00	Wrench \$ 5.00
				Min Bore	L	Part Number	Min Bore	L	Part Number	Min Bore	L	Part Number		
CPMT 21.5_	_06-SCLPR-2	.375 (3/8)	1	0.480	5.0	BBK-1010R \$39.00	0.425	4.0	BBK-3010R \$121.00	0.480	6.0	BBK-5010R \$131.00	SC-31	TX-207
	_08-SCLPR-2	.500 (1/2)	1	0.600	5.0	BBK-1020R \$45.00	0.550	6.0	BBK-3020R \$178.00	0.600	8.0	BBK-5020R \$170.00		
	_10-SCLPR-2	.625 (5/8)	1	0.770	7.0	BBK-1030R \$50.00	0.675	6.0	BBK-3030R \$221.00	0.770	10.0	BBK-5030R \$239.00		
CPMT 32.5_	_08-SCLPR-3	.500 (1/2)	1	0.600	5.0	BBK-1040R \$45.00	-	-	-	0.600	8.0	BBK-5040R \$170.00	SC-32	TX-215
	_10-SCLPR-3	.625 (5/8)	1	0.770	7.0	BBK-1050R \$50.00	0.675	6.0	BBK-3050R \$221.00	0.770	10.0	BBK-5050R \$239.00		
	_12-SCLPR-3	.750 (3/4)	1	0.930	7.0	BBK-1060R \$58.00	0.800	8.0	BBK-3060R \$372.00	0.930	10.0	BBK-5060R \$386.00		
	_16-SCLPR-3	1.000	(1-2)	1.200 (2)	7.0	BBK-1070R \$85.00	1.050 (1)	10.0	BBK-3070R \$539.00	1.200 (1)	12.0	BBK-5070R \$479.00		

Kennametal is a registered trademark of Kennametal Inc.

CPMT INSERTS



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Bars Using	IC	T	R	Chip breaker	Oper.	TUNGALOY			MITSUBISHI INSERTS [B]			
						S, SS	S, SS	S, SS	SS, CS	S, CI	AL, NF	GT
CPMT21.5_ (CPMT 0602_)	0.25	0.094	0.008	SQ	F	AT530	NS530	T9025	US-735 \$9.95	UC-6010 \$9.95	HTI20T \$6.74	AP25N \$7.25
						CERMET		COATED CARBIDE	COATED CARBIDE		UNCOATED CARBIDE	CERMET
						-	-	-	MB-211	MB-212	MB-213	MB-214
						TO-1551 \$4.66	TO-1552 \$3.05	TO-3563 \$4.84	-	-	-	-
						MQ	R	-	MB-221	MB-222	MB-223	MB-224
						SQ	F	-	MB-231	MB-232	MB-233	-
	1/4	3/32	0.016	PS	F to M	AT530	NS530	T9025	US-735 \$9.95	UC-6010 \$9.95	HTI20T \$8.00	AP25N \$8.95
						CERMET		COATED CARBIDE	COATED CARBIDE		UNCOATED CARBIDE	CERMET
						TO-1554 \$4.66	TO-1555 \$3.05	TO-3564 \$4.84	-	-	-	-
						MQ	R	-	MB-241	MB-242	MB-243	MB-244
						SQ	F	-	MB-251	MB-252	MB-253	-
						0.031	0.031	0.031	MQ	R	-	-
0.031	0.031	0.031	SQ	F	-	-	-	MB-251	MB-252	MB-253	-	

LEGEND

Material	
SS	Stainless Steel
CS	Carbon Steel
S	Steel
CI	Cast Iron
AL	Aluminum
NF	Non-Ferrous Material
GT	General Turning
SA	Super Alloys
IN	Inconel
Operation	
R	Roughing
M	Medium
F	Finishing

Bars Using	IC	T	R	Chip breaker	Oper.	AT530	NS530	T9025	US-735 \$10.95	UC-6010 \$10.95	HTI20T \$8.00	AP25N \$8.95						
						CERMET		COATED CARBIDE	COATED CARBIDE		UNCOATED CARBIDE	CERMET						
CPMT32.5_ (CPMT 09T3_)	0.375	0.156	0.003	SQ	F	-	-	-	MB-301	-	-	-						
						MQ	R	-	MB-311	-	MB-313	MB-314						
						SQ	F	-	MB-321	MB-322	MB-323							
						0.008	PS	F to M	TO-1557 \$5.80	TO-1558 \$4.44	-	-	-	-	-			
									MQ	R	-	MB-331	MB-332	MB-333	MB-334			
									SQ	F	-	MB-341	MB-342	MB-343				
									0.016	PS	F to M	TO-1560 \$5.80	TO-1561 \$4.44	TO-1562 \$6.03	-	-	-	-
												MQ	R	-	MB-351	MB-352	MB-353	MB-354
												SQ	F	-	MB-361	MB-362	MB-363	
						0.031	PS	F to M				TO-1563 \$5.80	TO-1564 \$4.44	TO-3725 \$6.03	-	-	-	-
												MQ	R	-	MB-351	MB-352	MB-353	MB-354
												SQ	F	-	MB-361	MB-362	MB-363	

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