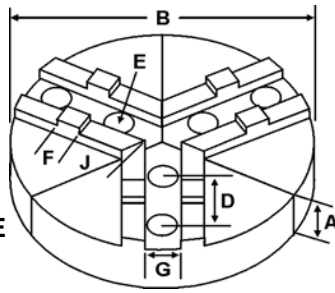


ROUND JAWS- METRIC TONGUE & GROOVE

FOR USE ON: **SMW Autoblok KNCS, SMW Systems, Schunk, Rohm Chucks Using GBK Master Base Jaws**



Group



OFF CENTER TONGUE

- Metric Tongue & Groove
- Round Jaws allow for complete gripping of workpiece
- Oversized jaws available
- Ideal for thin-walled or irregular shaped workpieces.
- Can be machined to fit workpiece
- All jaws have 2 holes
- Special "J" dimensions available
- Available in Aluminum & Steel
- **Made in the USA**

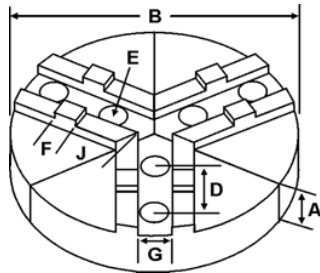
Group No.	Chuck Size	Critical Dimensions					Tongue to Front J	Pie Dia B	Hght Inch A	ALUMINUM		STEEL	
		Groove Width G	Tongue Width F	Screw Size E	Hole Space D	Part Number				Price Set Of 3	Part Number	Price Set Of 3	
TK-08-08-32	5 1/2 to 6	0.315 (8mm)	0.709	8mm	1.260 (32mm)	1.380	6	2.00	6-RWK-5200A	\$69.10	6-RWK-5200S	\$154.20	
								3.00	6-RWK-5300A	\$94.14	6-RWK-5300S	\$196.26	
								2.00	RWK-6200A	\$69.10	RWK-6200S	\$154.20	
								3.00	RWK-6300A	\$94.14	RWK-6300S	\$170.66	
TK-10-08-40	8	0.393 (10mm)	0.787	8mm	1.575 (40mm)	1.360	8	2.00	RWK-8200A	\$103.98	RWK-8200S	\$235.52	
								3.00	RWK-8300A	\$126.81	RWK-8300S	\$323.83	
TK-12-12-40	10	0.472 (12mm)	0.787	12mm	1.575 (40mm)	2.050	10	2.00	RWK-10200A	\$136.45	RWK-10200S	\$338.55	
								3.00	RWK-10300A	\$160.00	RWK-10300S	\$441.59	
								4.00	RWK-10400A*	\$187.00	-	-	
								3.00	12-RWK-10300A	\$247.00	-	-	
								4.00	12-RWK-10400A	\$312.00	-	-	
								2.50	15-RWK-10250A	\$366.98	-	-	
								4.00	15-RWK-10400A*	\$448.37	-	-	
TK-12-12-54	12 to 16	0.472 (12mm)	1.023	12mm	2.126 (54mm)	2.950	12	2.00	RWK-12200A	\$177.32	RWK-12200S*	\$441.59	
								3.00	RWK-12300A	\$247.00	RWK-12300S*	\$588.78	
								18	2.50	18-RWK-12250A*	\$499.54	-	-
									2.50	18-RWK-12250A*	\$499.54	-	-

Round Jaw Material: ALUMINUM-6061-T6 Bar Stock, CAST IRON-Gray, STEEL-1018, 18" & Larger- Aluminum Casting T6

For complete list of applicable chucks, see pages 632-644.

* denotes non-stock item. Please allow 1 week manufacturing time.

FOR USE ON: **Forkardt, Rohm & SMW Chucks**



- Metric Tongue & Groove
- Round Jaws allow for complete gripping of workpiece
- Oversized jaws available
- Ideal for thin-walled or irregular shaped workpieces.
- Can be machined to fit workpiece
- All jaws have 2 holes
- Special "J" dimensions available
- Available in Aluminum & Steel
- **Made in the USA**

Group No.	Chuck Size	Critical Dimensions					Tongue to Front J	Pie Dia B	Hght Inch A	ALUMINUM		STEEL	
		Groove Width G	Tongue Width F	Screw Size E	Hole Space D	Part Number				Price Set Of 3	Part Number	Price Set Of 3	
TK-08-5/16-32	6	0.315 (8mm)	0.708	5/16	1.260 (32mm)	1.380	6	2.00	RSW-6200A	\$69.10	RSW-6200S	\$134.09	
								3.00	RSW-6300A	\$94.14	RSW-6300S	\$170.66	
TK-10-5/16-40	8	0.393 (10mm)	0.787	5/16	1.575 (40mm)	2.000	8	2.00	RSW-8200A	\$103.98	RSW-8200S	\$235.52	
								3.00	RSW-8300A	\$126.81	RSW-8300S	\$323.83	
TK-12-1/2-40	10	0.472 (12mm)	0.787	1/2	1.575 (40mm)	2.400	10	2.00	RSW-10200A	\$136.45	RSW-10200S	\$280.37	
								3.00	RSW-10300A	\$168.00	RSW-10300S	\$365.70	
								4.00	RSW-10400A*	\$187.00	-	-	
TK-12-1/2-54	12	0.472 (12mm)	1.023	1/2	2.126 (54mm)	2.950	12	2.00	RSW-12200A	\$177.32	-	-	
								3.00	RSW-12300A	\$247.00	-	-	

Round Jaw Material: ALUMINUM-6061-T6 Bar Stock, CAST IRON-Gray, STEEL-1018

For complete list of applicable chucks, see pages 632-644. * denotes non-stock item. Please allow 1 week manufacturing time.

Call Us Today For All Of Your Machine Tool Needs!

SOFT JAWS- METRIC TONGUE & GROOVE

C

LATHE CHUCKS
LIVE CENTERS

WISE JAWS
WISE ACCESSORIES

STRAIGHT SHANK
COLLET HOLDERS

LATHE BUSHINGS
DRILL CHUCKS

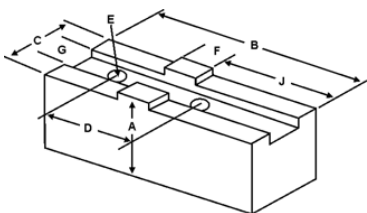
CARBIDE INSERTS
THREADING/GROOVING

CUTTING TOOLS
MACHINERY

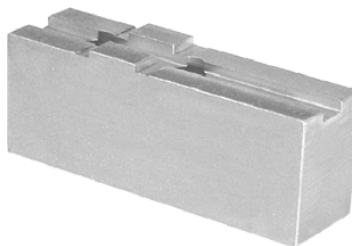
PRECISION TOOLS
DEBURRING

COOLANT/FLUIDS
TOOL STORAGE

FOR USE ON: **SMW Autoblok KNCS, SMW Systems, Schunk, Rohm Chucks**
Using GBK Master Base Jaws



- Supplies maximum concentricity on finish turning operations
- Can be bored or turned to fit workpiece
- Steel jaws can be hardened
- Available flat ended or pointed for smaller diameter parts
- Special orders available
- Available in Aluminum, Steel & Aircraft Aluminum (where noted)
- **Made in the USA**



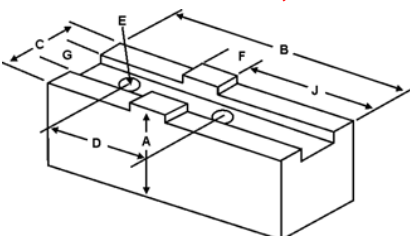
QUANTITY DISCOUNTS!
Order **5 SETS OR MORE** of the same part number soft jaw and receive a **5% DISCOUNT!**

CENTERED & OFFSET TONGUE

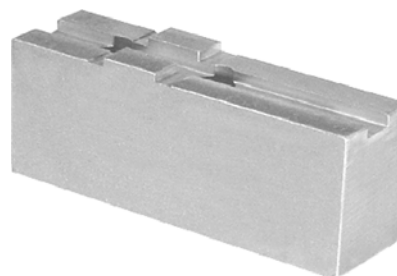
Group No.	Chuck Size	Critical Dimensions					Tongue to Front J	Tongue Position	Width Inch C	Length Inch B	Hght Inch A	ALUMINUM		STEEL	
		Groove Width G	Tongue Width F	Screw Size E	Hole Space D	FLAT END Part Number						Price Set Of 3	FLAT END Part Number	Price Set Of 3	
TK-08-08-32	5-1/2	0.315 (8mm)	0.709	8mm	1.260 (32mm)	1.380	Offset	0.750	2.750	1.50	WK-5150AF	\$35.58	WK-5150F	\$38.40	
						0.895	Centered	1.500	2.500	1.50	WK-5152AF	\$53.42	WK-5152F	\$57.61	
						1.380	Offset	0.750	2.750	1.50	WK-6150AF	\$35.58	WK-6150F	\$38.40	
	6	0.315 (8mm)	0.709	8mm	1.260 (32mm)	0.895	Centered	1.500	2.500	1.50	WK-6152AF	\$53.42	WK-6152F	\$57.61	
						1.380	Offset	0.750	2.750	2.00	WK-6200AF*	\$61.79	-	-	
						1.670	Offset	0.750	3.375	1.50	WK-7150AF	\$41.53	WK-7150F	\$44.81	
7	0.315 (8mm)	0.709	8mm	1.260 (32mm)	1.000	Offset	1.500	2.500	1.50	WK-7152AF	\$53.42	WK-7152F	\$57.61		
					1.920	Offset	1.000	4.125	2.00	WK-8200AF	\$53.57	WK-8200F	\$57.61		
TK-10-08-40	8	0.393 (10mm)	0.787	8mm	1.575 (40mm)	0.980	Centered	1.750	2.750	2.00	WK-8202AF	\$59.56	WK-8202F	\$64.00	
						3.125	Offset	1.250	5.000	2.50	WK-10200AF	\$59.71	WK-10200F	\$64.00	
TK-12-12-40	10	0.472 (12mm)	0.787	12mm	1.575 (40mm)	1.500	Offset	2.250	3.500	2.50	WK-10252AF	\$77.83	WK-10252F	\$83.21	
						1.990	Centered	1.250	5.000	2.00	WK-12200AF	\$59.71	WK-12200F	\$64.00	
TK-12-12-54	12 - 16	0.472 (12mm)	1.023	12mm	2.126 (54mm)	1.400	Offset	3.000	3.500	2.50	WK-12252AF	\$101.81	WK-12252F	\$108.81	
						3.230	Offset	1.500	5.750	2.25	WK-16220AF	\$81.35	WK-16220F	\$87.04	
						1.750	Offset	3.000	4.000	3.00	WK-16302AF	\$110.63	WK-16302F	\$117.78	
TK-18-16-60	18 - 24	0.708 (18mm)	1.180	16mm	2.362 (60mm)	3.000	Offset	1.750	7.000	2.875	WK-24300AF*	\$85.76	-	-	
						3.000	Offset	4.000	6.000	2.875	WK-24302AF*	\$221.24	-	-	

For "Pointed" Soft Jaws, please substitute "P" for "F" in the part number. Example: WK-5150AF will be WK-5150AP. Pointed Jaws: Up to 10" add \$3.25, 12" & over add \$6.50.
Soft Jaw Material: ALUMINUM-6061-T6 Bar Stock, STEEL-1018, "B" JAWS-7075-T6 Aircraft Aluminum
For complete list of applicable chucks, see pages 632-644. * denotes non-stock item. Please allow 1 week manufacturing time.

FOR USE ON: Forkardt, Rohm & SMW Chucks



QUANTITY DISCOUNTS!
Order **5 SETS OR MORE** of the same part number soft jaw and receive a **5% DISCOUNT!**



OFF-CENTERED TONGUE

Group No.	Chuck Size	Critical Dimensions					Tongue to Front J	Tongue Position	Width Inch C	Length Inch B	Hght Inch A	ALUMINUM		STEEL	
		Groove Width G	Tongue Width F	Screw Size E	Hole Space D	FLAT END Part Number						Price Set Of 3	FLAT END Part Number	Price Set Of 3	
TK-08-5/16-32	6	0.315 (8mm)	0.708	5/16	1.260 (32mm)	1.660	Offset	0.750	3.375	1.50	SW-6150AF	\$30.90	SW-6150F	\$33.29	
											3.00	SW-6300AF	\$42.91	SW-6300F	\$46.09
TK-10-5/16-40	8	0.393 (10mm)	0.787	5/16	1.575 (40mm)	1.970	Offset	1.250	4.125	2.00	SW-8200AF	\$43.07	SW-8200F	\$46.09	
										4.00	SW-8400AF	\$57.83	SW-8400F	\$61.44	
										2.00	SW-10200AF	\$53.96	SW-10200F	\$57.61	
TK-12-1/2-40	10	0.472 (12mm)	0.787	1/2	1.575 (40mm)	2.750	Offset	1.500	5.000	4.00	SW-10400AF	\$67.80	SW-10400F	\$71.68	
										2.00	SW-12200AF	\$57.81	SW-12200F	\$61.44	
TK-12-1/2-54	12	0.472 (12mm)	1.023	1/2	2.126 (54mm)	2.937	Offset	1.750	5.750	4.00	SW-12400AF	\$73.11	SW-12400F	\$76.80	
										3.00	SW-16300AF	\$91.01	SW-16300F	\$96.01	
TK-18-5/8-60	16	0.708 (18mm)	1.181	5/8	2.362 (60mm)	3.937	Offset	2.000	7.250	5.00	SW-16500AF	\$110.37	SW-16500F	\$155.20	

For "Pointed" Soft Jaws, please substitute "P" for "F" in the part number. Example: SW-6150AF will be SW-6150AP. Pointed Jaws: Up to 10" add \$3.25, 12" & over add \$6.50.
Soft Jaw Material: ALUMINUM-6061-T6 Bar Stock, STEEL-1018, "B" JAWS-7075-T6 Aircraft Aluminum
For complete list of applicable chucks, see pages 632-644. * denotes non-stock item. Please allow 1 week manufacturing time.

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