

# CUTTING FLUIDS/COOLANT

CHUCK JAWS  
LATHE WORKHOLDING

## SOLUBLE OIL

Heavy Duty



WS-5050 is suited for all types of machining, this fluid can be used on all metals except titanium. It is compatible with CNC machining, and its effective E.P. additive provides excellent tool life. Special additives protect neoprene seals.

Description	Size	Weight lbs	Part Number	Price Each
WS-5050 Heavy Duty Soluble Oil	1 Gallon	9	RUST-74016-1	\$33.01
	5 Gallon Pail	43	RUST-74056	\$132.05
	55 Gallon Drum	480	RUST-74556	\$1,234.05

## WATER SOLUBLE OIL

General Purpose, Medium Duty, Biostable



Ultracut 250R provides long sump life and excellent residual corrosion protection. It is low foaming and can be used on all metals. This general purpose water soluble oil is designed for medium duty machining, including drilling, milling, tapping and turning.

Description	Size	Weight lbs	Part Number	Price Each
Ultracut 250R Medium Duty Water Soluble Oil	5 Gallon Pail	42	RUST-74605	\$141.55
	55 Gallon Drum	462	RUST-74655	\$1,320.50

MACHINE VISES  
MAGNETIC CHUCKS

## SYNTHETIC COOLANT

Heavy-Duty, High Performance



POWERCHIP 2000 is a heavy-duty, synthetic coolant for high performance machining, grinding, sawing & turning. It is safe for most metals. Provides excellent lubricity, rust protection and low foaming. Non-chlorinated E.P. additive provides extended tool life.

Description	Size	Weight lbs	Part Number	Price
PowerChip 2000 Synthetic Coolant	5 Gallon Pail	48	RUST-76305	\$143.45
	55 Gallon Drum	528	RUST-76355	\$1,329.05

## SEMI-SYNTHETIC COOLANT

General Purpose

Most Economical Choice!



SS-405L is a general purpose, semi-synthetic coolant for machining or grinding many different metals, including aluminum. It provides exceptional lubricity and protects machines and parts from rust.

Description	Size	Weight lbs	Part Number	Price
SS-405L Semi-Synthetic Coolant	5 Gallon Pail	44	RUST-78405	\$103.55
	55 Gallon Drum	485	RUST-78410	\$930.05

RETENTION KNOBS  
ER, DA, TG COLLETS

TOOLHOLDERS  
TAP HOLDERS

## SEMI-SYNTHETIC COOLANT

Biostable, Multi-Purpose



Ultracut 370R is a biostable, semi-synthetic heavy-duty multi-purpose coolant suitable for milling, drilling, turning and grinding. It is good for all metals and is compatible with CNC machining. Provides long sump life due to exceptional biostability and rust protection.

Description	Size	Weight lbs	Part Number	Price
Ultracut 370R Biostable Semi-Synthetic Coolant	5 Gallon Pail	45	RUST-74805	\$122.55
	55 Gallon Drum	500	RUST-74855	\$1,139.05

## SEMI-SYNTHETIC COOLANT

Biostable with Chlorine EP Additive



Ultracut 375R is a biostable, semi-synthetic heavy-duty multi-purpose coolant with a chlorine EP additive. It is suitable for milling, drilling, turning and grinding for all metals (limited use on titanium) and is compatible with CNC machining. Provides long sump life due to exceptional biostability and rust protection.

Description	Size	Weight lbs	Part Number	Price
Ultracut 375R Biostable Semi-Synthetic Chlorinated Coolant	5 Gallon Pail	45	RUST-74905	\$128.25
	55 Gallon Drum	500	RUST-74955	\$1,186.55

INDEXABLE DRILLS  
TURNING & BORING

ENDMILLS, DRILLS  
TAPS & REAMERS

## SYNTHETIC GRINDING COOLANT

General Purpose



G-25-J is a general purpose, synthetic grinding coolant for general purpose grinding applications. It is excellent for Blanchard and surface grinding. High level of rust prevention, non-foaming, transparent.

Description	Size	Weight lbs	Part Number	Price
G-25J Synthetic Grinding Fluid	1 Gallon	9.25	RUST-75012-1	\$22.09
	5 Gallon Pail	47	RUST-75052	\$88.35
	55 Gallon Drum	531	RUST-75552	\$736.25

## SYNTHETIC GRINDING COOLANT

For Carbide



CARBIDE POWERGRIND is a high performance synthetic grinding coolant for carbide, with limited use on ferrous metals. Cobalt leaching is minimal, providing worker health and safety. Excellent lubricity and flushing keep grinding wheels clean.

Description	Size	Weight lbs	Part Number	Price
Synthetic Grinding Fluid for Carbide	5 Gallon Pail	47	RUST-74052	\$134.90
	55 Gallon Drum	506	RUST-74552	\$1,258.75

ABRASIVES  
MEASURING TOOLS

MRO & SAFETY  
FLAT STOCK/DRILL ROD

Call Us Today For All Of Your Machine Tool Needs!