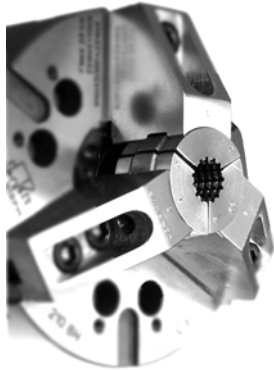


COLLET PADS & TOP JAWS

COLLET PADS & TOP JAWS FOR JAW CHUCKS -

Collet Pads for Warner Swasey and "S" Style Collet Chucks



Collet Pads were originally used on Turret lathes - these days they can be adapted to be used on all common jaw chucks. The way they work is as follows:

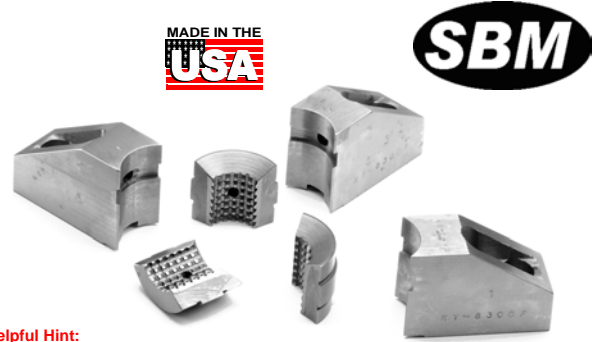
- Replace your existing jaws with a set of special collet pad top jaws made specifically for your particular chuck. These special jaws are made to hold Warner Swasey style turret lathe pads. They have a screw hole bored through them so that you can easily change pads from one size to another without having to remove the jaws.
- Depending on the size of your workpiece or the bar that you need to run through your machine you can purchase various sizes and shapes of collet pads. Collet pads are available with the inside bore Round, with smooth or serrated inside surface; Square, with smooth or serrated inside surface and Hex, with smooth or serrated inside surface.
- Emergency Pads are also available - these are very popular - because they are soft and can be bored by the machinist to the desired shape and size.

TOP JAWS FOR COLLET PADS

For precision workholding, Top Jaws for collet pads are designed to mount directly onto your power or manual chuck. Using Top Jaws offers an economical, convenient way to increase your chuck capacity. Top Jaws are Quick Change, mounting in minutes.



Collet Pad Top Jaws can be configured to fit most 3 jaw chucks that use soft top jaws, regardless of the lock type (Serrated or American Standard). Please call if you do not see your chuck listed below.



Helpful Hint:
A fine boring cut of 0.030", when collet pad top jaws are installed for the first time on your jaw chuck, easily prepares the collet pad top jaws for high concentricity operation for years to come when loaded on the same master jaws.

Chuck Size	Chuck Make & Model	Critical Dimensions			Warner Swasey Collet Pad #	Max Round Collet Pad Capacity	Collet Pad Top Jaws Part Number	Price Per Set of 3 Jaws
		Groove Width	Screw Size	Hole Space				
6"	KITAGAWA - B-206, B-06; HOWA 6	0.472	M10	0.787	3	1.5"	CPJ-KT0600WS3-Y	\$401.80
	MMK (Matsumoto) - HA_-6, ZA_-6	0.433	M8	0.985	3	1.5"	CPJ-SG0600WS3-Y	\$401.80
8"	KITAGAWA - B-208, B-08; MMK (Matsumoto) - ZA_-8, HA_-8	0.551	M12	0.984	3	1.5"	CPJ-KT0800WS3-Y	\$430.50
					4	2"	CPJ-KT0800WS4-Y	\$430.50
					5	2.5"	CPJ-KT0800WS5-Y	\$430.50
	8" NIKKO	0.551	M10	1.181	3	1.5"	CPJ-SG0800WS3-Y	\$430.50
					4	2"	CPJ-SG0800WS4-Y	\$430.50
10"	KITAGAWA - B210, B10; MMK (Matsumoto) - ZA_-10, HA_-10	0.630	M12	1.181	3	1.5"	CPJ-KT1000WS3-Y	\$460.50
					4	2"	CPJ-KT1000WS4-Y	\$460.50
					5	2.5"	CPJ-KT1000WS5-Y	\$460.50
					6	3"	CPJ-KT1000WS6-Y	\$460.50
	10" MMK (Matsumoto) ON HITACHI SEIKI CNC	0.630	M12	1.250	3	1.5"	CPJ-SE1000WS3-Y	\$460.50
					4	2"	CPJ-SE1000WS4-Y	\$460.50
					5	2.5"	CPJ-SE1000WS5-Y	\$460.50
					6	3"	CPJ-SE1000WS6-Y	\$460.50
12"	KITAGAWA - B-12, HO-12; MMK (Matsumoto) - ZA_-12, HA_-12; HOWA - HO15M12	0.709	M14	1.181	3	1.5"	CPJ-KT1200WS3-Y	\$487.90
					4	2"	CPJ-KT1200WS4-Y	\$487.90
					5	2.5"	CPJ-KT1200WS5-Y	\$487.90
					6	3"	CPJ-KT1200WS6-Y	\$487.90
	KITAGAWA - B-212	0.827	M16	1.181	3	1.5	CPJ-KT1208WS3-Y	\$487.90
					4	2	CPJ-KT1208WS4-Y	\$487.90
					5	2.5	CPJ-KT1208WS5-Y	\$487.90
15"	KITAGAWA - B-15	0.866	M20	1.690	6	3	CPJ-KT1208WS6-Y	\$487.90
					3	1.5	CPJ-KT1500WS3-Y	\$507.50
					4	2	CPJ-KT1500WS4-Y	\$507.50
					5	2.5	CPJ-KT1500WS5-Y	\$507.50
					6	3	CPJ-KT1500WS6-Y	\$507.50
	KITAGAWA - B-215	1.005	M20	1.690	3	1.5	CPJ-KT1508WS3-Y	\$507.50
					4	2	CPJ-KT1508WS4-Y	\$507.50
					5	2.5	CPJ-KT1508WS5-Y	\$507.50
					6	3	CPJ-KT1508WS6-Y	\$507.50

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