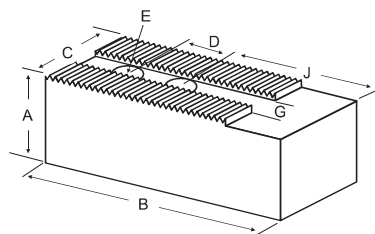


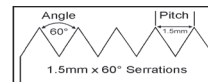
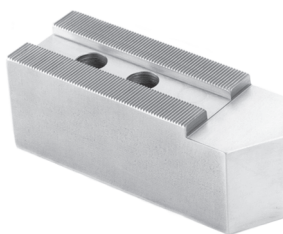
SOFT JAWS- 1.5 mm x 60° Serrations

C

FOR USE ON: **Kitagawa®, Samchully®, Strong®, MMK, SMW Autoblok, Howa & Seoam Chucks**



- 1.5mm x 60° serrations
- Supplies maximum concentricity on finish turning operations
- All jaws have 2 holes
- Can be bored or turned to fit workpiece
- Steel jaws can be hardened
- Available flat ended or pointed for smaller diameter parts
- Special orders available
- Available in Aluminum, Steel & Aircraft Aluminum (where noted)



Group

K1

QUANTITY DISCOUNTS!
Order **5 SETS OR MORE** of the same part number soft jaw and receive a **5% DISCOUNT!**

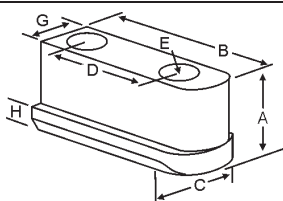
		Critical Dimensions								ALUMINUM		STEEL	
Group No.	Chuck Size	Groove Width G	Screw Size E	Hole Space D	Height A	Hole To Front J	Length B	Width C	Industry Reference #	Flat End Part Number	Price Set of 3 Jaws	Flat End Part Number	Price Set of 3 Jaws
K1-16-30	10"	0.630 (16mm)	12mm	1.181 (30mm)	2.000	2.169	4.000	1.750	HR-82-2.0	KT-10200-21AF	\$57.74	KT-10200-21F	\$42.03
KITAGAWA B-10, B-210, BL-210, BLT-210 Big-Bore BB210†						2.375	4.500	1.500	-	KT-10200AF	\$48.53	KT-10200F	\$49.96
						2.375	4.500	1.500	-	KT-10200BF	\$87.51	-	-
						2.375	4.500	2.000	-	KT-10202AF	\$47.04	KT-10202F	\$64.74
						2.404	4.750	1.750	KT-10/KT-10P	-	-	KT-10	\$60.27
						2.654	5.000	1.750	KT-10PL	-	-	KT-10PL	\$77.81
						2.875	5.000	1.500	-	KT-10201AF	\$67.76	KT-10201F	\$58.91
						2.875	5.000	1.500	-	KT-10201BF	\$114.17	-	-
						2.875	5.250	2.000	-	KT-10205AF	\$79.90	KT-10205F	\$89.66
						2.875	5.250	2.000	-	KT-10205BF	\$126.60	-	-
3.169						5.000	1.750	HR-82-2.0-O or OP	KT-10200-31AF	\$72.18	KT-10200-31F	\$73.84	
2.500					2.169	4.000	1.750	HR-82-2.5	KT-10250-21AF	\$72.18	KT-10250-21F	\$82.75	
					3.169	5.000	1.750	HR-82-2.5-O or OP	KT-10250-31AF	\$90.23	KT-10250-31F	\$99.30	
					2.375	4.500	1.500	-	KT-10300AF	\$63.52	KT-10300F	\$72.26	
3.000					2.375	4.500	1.500	-	KT-10300BF	\$122.50	-	-	
					2.404	4.750	1.750	KT-10MH/KT-10MHP	-	-	KT-10MH	\$78.39	
					2.654	5.000	1.750	KT-10MHPL	-	-	KT-10MHPL	\$92.94	
					2.875	5.000	1.500	-	KT-10301AF	\$88.34	KT-10301F	\$80.53	
					2.875	5.250	2.000	-	KT-10305AF	\$97.16	KT-10305F	\$108.43	
3.500					2.169	4.000	1.750	HR-82-3.5	KT-10350-21AF	\$90.23	KT-10350-21F	\$100.58	
					3.169	5.000	1.750	HR-82-3.5-O or OP	KT-10350-31AF	\$102.26	KT-10350-31F	\$110.64	
4.000					2.375	4.500	1.500	-	KT-10400AF	\$70.84	KT-10400F	\$83.00	
					2.375	4.500	1.500	-	KT-10400BF	\$151.31	-	-	
					2.404	4.750	1.750	KT-10EH/KT-10EHP	-	-	KT-10EH	\$92.15	
					2.654	5.000	1.750	KT-10EHPL	-	-	KT-10EHPL	\$105.32	
					2.875	5.000	1.500	-	KT-10401AF	\$101.33	KT-10401F	\$101.92	
					2.875	5.250	2.000	-	KT-10405AF	\$112.59	KT-10405F	\$125.11	
5.000					2.169	4.000	1.750	HR-82-5.0	KT-10500-21AF	\$129.93	KT-10500-21F	\$140.05	
					2.375	4.500	1.500	K1-16-30	KT-10500AF	\$214.49	KT-10500F	\$200.79	
					3.169	5.000	1.750	HR-82-5.0-O or OP	KT-10500-31AF	\$162.41	KT-10500-31F	\$165.51	
6.000					2.375	4.500	1.500	-	KT-10600AF	\$267.97	KT-10600F	\$240.79	
Samchully HS10, HC10 HH210 HCH10													
STRONG N210 NB210 NIT210 V210													
MMK PC-10-78-A6 PC-10-78-A8 HA 8-11, HA6-10, HA8-10													
HOWA H3KT10													
SMW Autoblok ANM 250, BBM-250, BHM-250													

For "Pointed" Soft Jaws, please substitute "P" for "F" in the part number. Example: KT-10200AF will be KT-10200AP. Add \$4.00 For Pointed Jaws

Soft Jaw Material: ALUMINUM-6061-T6 Bar Stock, STEEL-1018 or 1050, "B" JAWS-7075-T6 Aircraft Aluminum

For complete list of applicable chucks, see pages 542-554. * Denotes non-stock item-Please allow 1 week manufacturing time.

JAW NUTS & SCREWS



USST

		Critical Dimensions								2 Screws Included With Each Jaw Nut			
Chuck Make & Model	Chuck Size	Heel Height H	Groove Width G	Screw Size Pitch & Length E	Hole Space D	Hght Inch A	Width Inch C	Length Inch B	Jaw Nut Part Number	Price Each	Screw Order Number	Price Each	
Kitagawa: B-210,BT-210 Strong: N210 MMK:H-10,HA8-11 Samchully: HS-10	10	0.335	0.628 (16mm)	M12-1.75x30mm	1.181 (30mm)	0.846	0.886	1.981	KT-100JN	\$34.73	M1217530	\$2.25	
Kitagawa:B-10,HOB-10	10	0.374	0.628 (16mm)	M12-1.75x35mm	1.181 (30mm)	1.000	0.886	2.160	KT-101JN	\$41.96	M1217535	\$2.25	
MMK:ZA_-10, PC-10-78	10	0.315	0.628 (16mm)	M12-1.75x35mm	1.181 (30mm)	0.906	0.906	1.971	MT-101JN	\$55.40	M1217535	\$2.25	

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